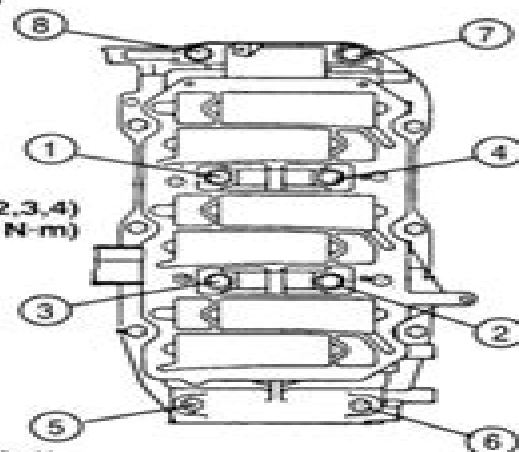


Torque sequence and specifications (continued)

CRANKCASE COVER BOLTS

Add light oil to threads and bolt face:
of all crankcase cover bolts

Top 2 Bolts (#7 & 8)
45 lb. ft. (61 N-m)



Middle 4 Bolts (# 1,2,3,4)
40 lb. ft. (54 N-m)

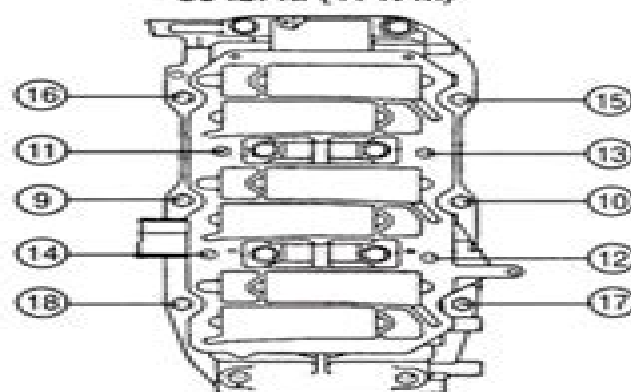
Bottom 2 bolts (#5 & 6)
35 lb. ft. (47 N-m)

CRANKCASE COVER BOLTS

Add light oil to threads and bolt face:
of all crankcase cover bolts

Old style crankcase covers may not have
the #11,12,13,14 bolts and must be
skipped in the torque sequence.

Outer 10 bolts
30 lb. ft. (41 N-m)

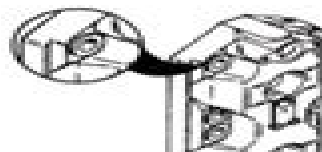
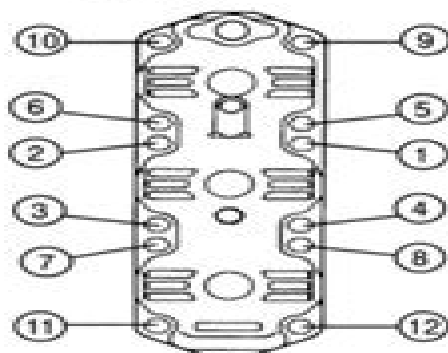


CYLINDER HEAD BOLTS

Add light oil to threads and bolt face:

Old style heads without cast in washers
Retorque head bolts to 40 lb. ft. (54 N-m) after
outboard has been run for approx. 1/2 - 1 hour

New style heads with cast in washers
Retorque of the head bolts is not required.
Torque to 30 lb. ft. (41 N-m) then an additional
90° turn.

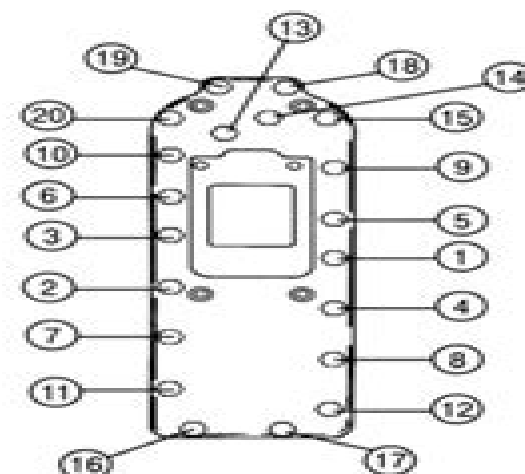


New style head

EXHAUST DIVIDER PLATE BOLTS

20 lb. ft. (27 N-m)

Add #271 Loctite to threads



Yamaha 30 Outboard Torque Specs

Yicheng Fang



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1. Understanding the eBook Yamaha 30 Outboard Torque Specs
 - The Rise of Digital Reading Yamaha 30 Outboard Torque Specs
 - Advantages of eBooks Over Traditional Books
2. Identifying Yamaha 30 Outboard Torque Specs
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Yamaha 30 Outboard Torque Specs
 - User-Friendly Interface
4. Exploring eBook Recommendations from Yamaha 30 Outboard Torque Specs
 - Personalized Recommendations
 - Yamaha 30 Outboard Torque Specs User Reviews and Ratings
 - Yamaha 30 Outboard Torque Specs and Bestseller Lists
5. Accessing Yamaha 30 Outboard Torque Specs Free and Paid eBooks
 - Yamaha 30 Outboard Torque Specs Public Domain eBooks
 - Yamaha 30 Outboard Torque Specs eBook Subscription Services
 - Yamaha 30 Outboard Torque Specs Budget-Friendly Options
6. Navigating Yamaha 30 Outboard Torque Specs eBook Formats

- ePub, PDF, MOBI, and More
- Yamaha 30 Outboard Torque Specs Compatibility with Devices
- Yamaha 30 Outboard Torque Specs Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Yamaha 30 Outboard Torque Specs
 - Highlighting and Note-Taking Yamaha 30 Outboard Torque Specs
 - Interactive Elements Yamaha 30 Outboard Torque Specs
- 8. Staying Engaged with Yamaha 30 Outboard Torque Specs
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Yamaha 30 Outboard Torque Specs
- 9. Balancing eBooks and Physical Books Yamaha 30 Outboard Torque Specs
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Yamaha 30 Outboard Torque Specs
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Yamaha 30 Outboard Torque Specs
 - Setting Reading Goals Yamaha 30 Outboard Torque Specs
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Yamaha 30 Outboard Torque Specs
 - Fact-Checking eBook Content of Yamaha 30 Outboard Torque Specs
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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