

WARNING: Rotating the camshaft key across more than 180° can cause damage to the camshaft, camshaft cover, and the cylinder head camshaft bearing area.



- 4 - Cap (B)
- 5 - Cap (C)

6. Remove the camshaft caps and oil the camshaft oil the cylinder head.
7. Replace the intake valve.

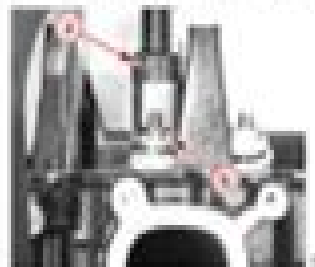


8. Remove the ball stud nut and replace the ball stud.



- 9 - Ball stud
- 10 - Ball stud nut

9. Compare the valve springs with the valve spring compressor tool and remove the valve spring retainer bolts.



- 11 - Valve spring compressor tool
- 12 - Valve spring retainer bolts



10. Remove the valve spring and retainer.
11. Shut the valve out of the cylinder head.
12. Remove the valve seat with a side of plate.



Cylinder Head Gasket Plug Removal

1. Remove all of the oil and water gasket plugs from the cylinder head.
- NOTE:** It may be necessary to apply heat to the gasket plug with a blow off and hammer to break the gasket plug seal.
2. Remove the fittings from the gasket plug and insert the O-rings.



- 3 - Water gasket plug (20 mm)
- 4 - Water gasket plug (20 mm)
- 5 - Oil gasket plug (10 mm)

Cleaning, Inspection, and Repair

Camshaft

1. Carefully inspect the camshaft key surfaces for cracks, pits, scoring, or corrosion. If any of these conditions are found, replace the camshaft.
2. Measure the camshaft key at its maximum and at 180° location. Replace the camshaft if the dimensions are not at specification.



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