



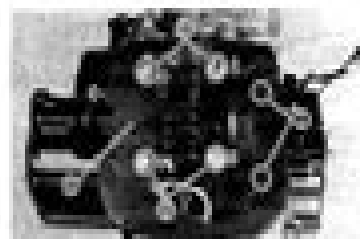
4. Loosen:
  - End plug (Cam chain tensioner) ①
5. Remove:
  - Cam chain tensioner body ②
  - Gasket



6. Remove:
  - Cam sprocket ①
 Use the Rotor Holder ② (YU-61236) to hold the starter pulley.

**NOTE:**

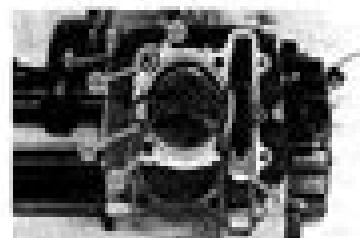
- Fasten safety wire ③ to the cam chain to prevent it from falling into the crankcase.
- When removing the cam sprocket, it is not necessary to separate the cam chain.



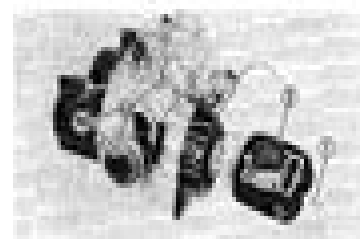
7. Remove:
  - Bolt (Cylinder head) ①
  - Cylinder head ②

**NOTE:**

Loosen the bolts starting with the highest numbered one.



8. Remove:
  - Gasket (Cylinder head) ①
  - Dowel pins ②
  - O-ring ③
  - Cam chain damper (Exhaust) ④



9. Remove:
  - Bolt (Cylinder) ①
  - Cylinder ②
  - Gasket (Cylinder) ③
  - Dowel pins ④
  - O-ring ⑤



- PISTON**
1. Remove:
    - Piston pin clip ①

**NOTE:**

Before removing the piston pin clip, cover the crankcase with a clean rag so you will not accidentally drop the clip into the crankcase.



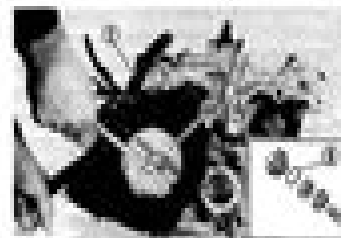
2. Remove:
  - Piston pin ①
  - Piston ②

**NOTE:**

Before removing the piston pin, deform the clip groove and pin hole area. If the piston pin groove is deformed and piston pin is still difficult to remove, use Piston Pin Puller (YU-61264).

#### CAUTION

Do not use a hammer to drive the piston pin out.

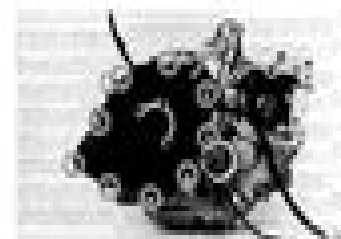


#### CRANKCASE COVER (LEFT)

1. Remove:
  - Starter pulley ①
 Use the Rotor Holder ② (YU-61236) to hold the starter pulley.

**NOTE:**

When removing the starter pulley, the O-ring ③ will fall off. Take care not to lose it.



2. Remove:
  - Crankcase cover (Left) ①
  - Gasket
  - Dowel pins

**NOTE:**

When removing the crankcase cover, the plain washer will fall off. Take care not to lose it.

# Yamaha Big Bear 350 User Manual

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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