

To Unload Magazine and Chamber



1
To unload magazine, push in carrier lock button. Depress carrier, allowing magazine spring to eject shell. Release carrier lock button and repeat procedure to unload next shell.



2
In one quick motion, pull cocking piece all the way back. Shell in chamber will eject through the ejection port.

CAUTION:
Do not fully retract bolt without the chamber assembled. If this should occur, remove the chamber and close the bolt. If chamber is not available, compress carrier lock button holding onto the right slide handle, carefully allow the bolt to return to forward position. Do not compress button with chamber disassembled, allowing bolt to slam forward, as it will definitely result in the bolt becoming jammed in the receiver.

To Remove Chamber



1
Grasp chamber. Using cocking piece, pull bolt back approximately two thirds the length of the ejection port. This unlocks bolt from chamber.



2
Remove chamber, still holding bolt back. Carefully allow bolt to return to forward position.

To Replace Chamber

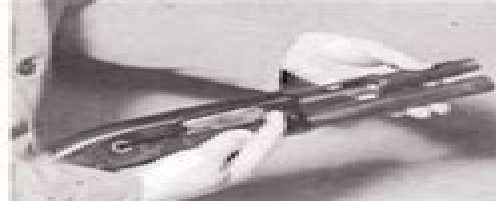


1
With bolt forward, tip front end of bolt down with forefinger.



2
Insert chamber into receiver until it stops against breeching shoulder in receiver.

(Steps 3 and 4 at top of next fold.)



3
Keep rearward pressure on chamber. Pull back cocking piece approximately two thirds length of ejection port. Rear portion of chamber should be out of sight in receiver.



4
Continuing pressure on front end of chamber, allow bolt to slowly move forward to closed position. The breeching shoulder will lock chamber in place.

To Remove Trigger Guard Group

1
Pull bolt back to rear of ejection port, which cocks hammer. Release to closed position and place safety "ON." With any pointed object, push take down pin out a short way from right side of receiver. Remove take down pin.



2
Keeping carrier lock button on right side of receiver depressed, lift out trigger guard group, raising rear end first.

To Replace Trigger Guard Group

1
Caution: Keep carrier lock button constantly pressed during this entire operation. Insert trigger guard group into receiver, forward position first. Soap rear part of group down into place. Then release carrier lock button.



2
Replace take-down pin.

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