



TIGHTENING TORQUES SPECIFIED TORQUES

Part to be tightened		Thread size	Tightening torques		
			Nm	m·kgf	ft·lb
POWER UNIT					
Fuel pump		M5	3	0.3	2.2
Intake silencer		M6	3	0.3	2.2
Carburetor drain plug		—	5	0.5	3.6
Pilot jet plug		—	3	0.3	2.2
Oil pump		M6	7	0.7	5.1
Flywheel magnet assembly (oil injection and 225DET)		M20	190	19	137
Flywheel magnet assembly (pre-mix except for 225DET)		M20	165	16.5	120
Negative battery lead		M8	7	0.7	5.1
Positive battery lead		M6	4	0.4	2.9
Power unit mount		M8	21	2.1	15
Ignition coil		M6	8	0.8	5.8
Emergency switch		—	4	0.4	2.9
Starter motor lead		M6	9	0.9	6.5
Relay assembly lead		M6	4	0.4	2.9
Starter motor		M8	30	3.0	22
Intake manifold	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Reed valve		M5	3	0.3	2.2
Reed valve stopper		M3	1	0.1	0.7
Spark plug		M14	25	2.5	18
Thermostat cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Cylinder head cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Cylinder head	1st	M8	15	1.5	11
	2nd		30	3.0	22
Engine cooling water temperature sensor		—	18	1.8	13
Cooling water pressure control valve cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Exhaust port outer cover	1st	M6	4	0.4	2.9
	2nd		8	0.8	5.8
Crankcase	1st	M8	10	1.0	7.2
	2nd		18	1.8	13
	1st	M10	20	2.0	14
	2nd		40	4.0	29

Yamaha 200 Outboard Service Manual

Jicheng Xie



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