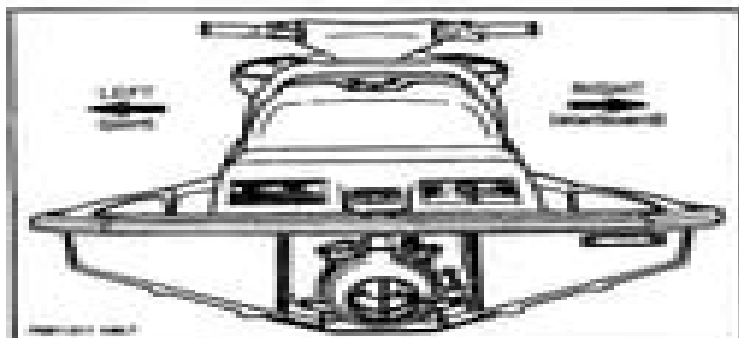


GENERAL INFORMATION

The use of RIGHT and LEFT indications in the text, always refers to driving position (when sitting on watercraft).



The information and component / system descriptions contained in this manual are correct at time of publication. Bombardier Inc. however, maintains a policy of continuous improvement of its products without imposing upon itself any obligation to install them on products previously manufactured.

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This Shop Manual uses technical terms which may be different from the ones of the parts catalogs.

When ordering parts always refer to the specific model, parts catalogs.

PARTS CATALOGS	
MODELS	P / N
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GTS (5814) GTK (5852)	219 800 013
XP (5854) XPH (5855)	219 800 012
(XDP, XDPK (5821)	219 800 014

ILLUSTRATIONS AND PROCEDURES

The illustrations show the typical construction of the different assemblies and, in all cases, may not reproduce the full detail or exact shape of the parts shown, however, they represent parts which have the same or a similar function.

When something special applies (such as adjustment, inspection, etc.), boldface numbers in exploded views are used for specific parts and referred to in the text.

CAUTION : Pay attention to torque specifications. Some of these are in lb-ft instead of Nm. Use appropriate torque wrench.

CAUTION : These watercraft are designed with parts dimensioned in both the metric and the Imperial systems. When replacing fasteners, make sure to use only those recommended by Bombardier. Mismatched or incorrect fasteners could cause damage to the watercraft or possible personal injury.

As many of the procedures in this manual are interrelated, we suggest, that before undertaking any task, you read and thoroughly understand the entire section or sub-section in which the procedure is contained.

A number of procedures throughout the book require the use of special tools. Where a special tool is indicated, refer to section 01 (SERVICE TOOLS AND PRODUCTS). Before commencing any procedure, be sure that you have on hand all the tools required, or approved equivalents.

Technical Publications
Bombardier Inc.
Valcourt (Quebec), Canada

The Best 1994 Seadoo Personal Watercraft Service Manual

Nigel Calder



The Best 1994 Seadoo Personal Watercraft Service Manual:

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