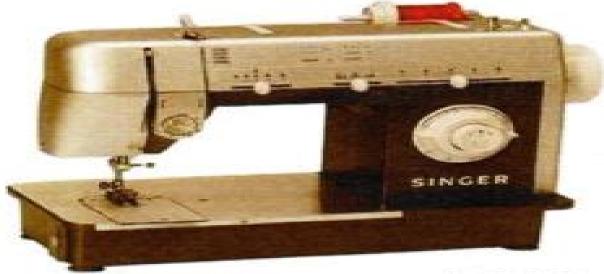


# Service Manual

FOR

# Sewing Machines

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<sup>30</sup>A. Triademark of The Singer Company

358-405-002 February 2015

## Singer Gc 550 Service Manual

**Ying-Ying Zheng** 

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