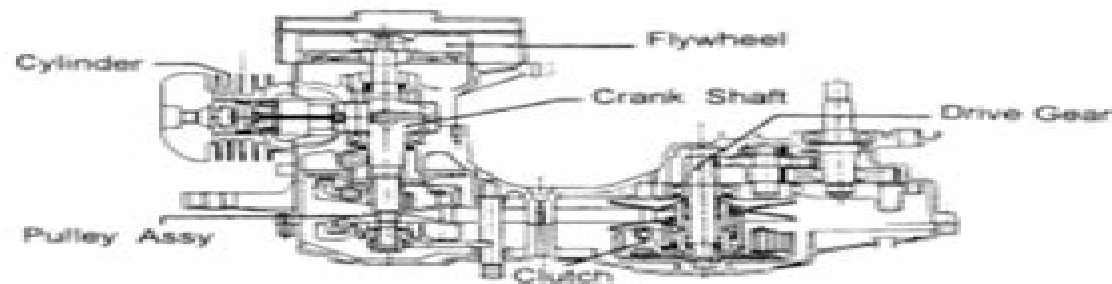


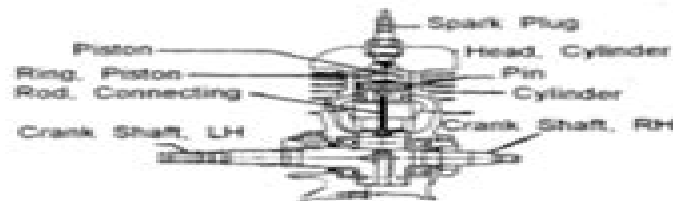
3-1 ENGINE



3-1-1 Combustion & Air Inlet-Outlet System

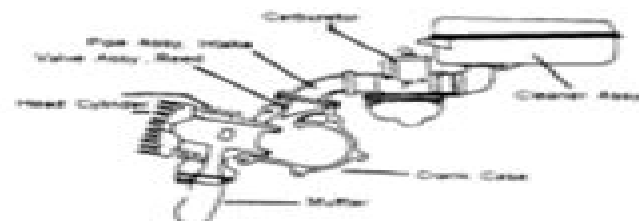
1. Combustion System

- A. Cylinder Head: made of aluminum alloy, the combustion chamber.
- B. Spark Plug: NGK BP6HS,BP7HS,BP7HS-10,BPR6HS,BPR7HS,differ with each Type.
- C. Cylinder: made of cast iron, with one exhaust port and five scavenging ports.
- D. Piston: made of high silicon aluminum alloy.
- E. Piston Ring: including first and second rings, and the expander ring installed in the inner side of 2nd ring. (FOR 50C.C.) Two Piston Rings (FOR 90C.C.)
- F. Con-Rod: with needle bearing on both big end and small end.
- G. Bearing: with a ball bearing on each left and right rand side.



2. Air In-Take & Exhaust System

- A. Air Filter: with pre-filter and filter to eliminate dust and dirt.
- B. Carburetor: VM13 Auto-Choke type (or PHVA 10, PHVA 12, PHVA16 etc.)
- C. Reed Valve: with steel single reed and locked into the inner side of air in- take pipe.
- D. Crank Case: made of aluminum alloy.
- E. Muffler: with sound-absorbed fiber glass and expansion chamber.



Tgb 101s Scooter Full Service Repair Manual

Max Haynes

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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Twist & Go (automatic Trans) Scooter Service and Repair Manual Phil Mather,2011 **Scooters, Automatic Transmission 50 to 250cc** John Haynes,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual features instructions on maintaining the automatic transmission on your 50cc to 250cc scooter Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box

Twist and Go (automatic Transmission) Scooters Phil Mather,2007-03-01 Complete coverage for your Twist and Go Scooter covering 50 to 250cc engines Your guide to servicing and routine maintenance engine transmission fuel and ignition system repairs braking suspension steering and bodywork repairs Haynes Hints and Tool Tips give you inside information while its Wrench Spanner ratings grade all tasks by experience level Publisher description **Piaggio/Vespa Scooters** Matthew Coombs,1998 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Suzuki Burgman Scooters** Phil Mather,2011 No further information has been provided for this title

Honda 125 Scooters Service and Repair Manual 2000-2010 Matthew Coombs,2010 **Vespa** Max Haynes,2011-03-30 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Chinese Taiwanese & Korean Scooters 50cc thru 200cc, '04-'09** Max Haynes,2009-04-15 A service and repair manual with generic model coverage suitable for 50 to 250cc scooters with carburettor engines Includes a data section on the following models Aprilia SR50 94 99 Rally 50 Sonic FT and GP Leonardo 125 *Motorcycle Maintenance Techbook* Keith Weighill,2006-05-12 Keith Weighill has many years of experience working with motorcycles both in the trade and as a former lecturer in motorcycle engineering at Merton College His book provides the DIY mechanic with procedures and useful advice on servicing and minor repairs The book is divided into six chapters covering Tools Service schedule Engine procedures Chassis Electrics and Accessories **Gilera Scooters Service and Repair Manual** Phil Mather,2012

Scooters, Automatic Transmission 50 to 250cc John Haynes,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual features instructions on maintaining the automatic transmission on your 50cc to 250cc scooter Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box **How to Repair Your Scooter** James Manning Michels,2012-07-14 Presents step by step

instructions for repairing and maintaining the mechanical and electrical systems of motor scooters Honda 125 Scooters Service and Repair Manual 2000-2010 Matthew Coombs,2010-01 SH125 124 6cc 01 04 SH125i 124 6cc 05 09 SES125 Dylan 124 6cc 02 08 NES125 125 124 6cc 00 06 PES125 PS125i 124 6cc 06 09 FES125 Pantheon 124 6cc 03 06 FES125 S wing 124 6cc 07 09 Kymco Agility & Super 8 Scooters, '05-'15 Haynes Publishing,2017-04-25 The Kymco Agility Super 8 Scooters 05 15 repair manual like every Haynes scooter manual is written and photographed from hands on experience gained by a complete tear down and rebuild of the vehicle The first Haynes manual was written this way over 55 years ago and Haynes continues to produce all manuals this way making Haynes the world leader in repair information *Suzuki Volusia/Boulevard C50 (2001-2019) Clymer Repair Manual* Clymer Publications,2020-02-25 Complete coverage for your 2001 20019 Suzuki Volusia Boulevard C50 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 Twist & Go (automatic Transmission) Scooters Service and Repair Manual Phil Mather,2007 Models covered Aprilia Leonardo 125 Rally 50 Sonic FT and GP SR50 Gilera Ice 50 Runner 50 Runner FX125 Runner VX125 SKP50 Stalker Honda FES125 Pantheon FES250 Foresight NES125 125 SFX50 SGX50 Sky SH50 SH125 SZX50 X8R S and X8R X Malaguti F12 Phantom air cooled F12 Phantom liquid cooled F12 Phanton Spectrum F15 Firefox Madison 125 and 150 MBK Dodo 125 Mach G 50 Nitro 50 Nitro

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Motorcycle & Scooter Maintenance Manual Hugo Wilson, 1997 Whether faced with a simple disc pad change or a more complex clutch renewal this manual provides a practical guide The book is structured in 11 main sections each concentrating on a specific aspect of the motorcycle from engine and ignition system to wheels and tyres Principle parts technicalities and how to identify wear and tear are all explained with all the essential maintenance tasks demonstrated in step by step photography Monthly and annual maintenance charts plus tips for troubleshooting are also included

The Book of the Vespa - An Owners Workshop Manual for 125cc and 150cc Vespa Scooters 1951-1961 J. Emmot, Floyd Clymer, Velocepress, 2008-10-01 82 pages 30 illustrations size 5 5 x 8 5 inches Originally published in 1962 by Floyd Clymer this manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of the major mechanical and electrical components for all 125cc and 150cc widemount engined Vespa Scooters from 1951 through 1961 beginning with the Vespa 125 VM1T through the GS150 VS51T it also covers the Douglas 42L2 and Clubman There is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation making it an invaluable resource for collectors and restorers of these classic Vespa scooters

Vespa P/PX 125, 150 & 200 Haynes Publishing, Pete Shoemark, 1995 This Vespa owner s manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools

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