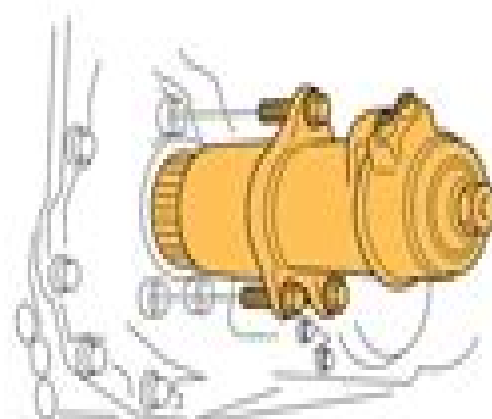
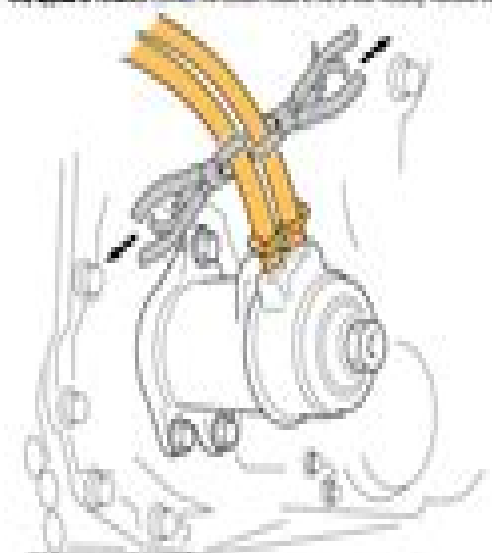


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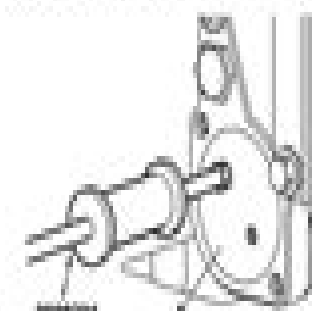
1. **Only apply to FC6000** Remove the support plate from the oil filter housing. Remove the damping plate.



Note: FC 10 apply to oil filter replacement on FT gearbox with a support plate 102710.



2. Remove the oil filter from the housing and remove the seal (2).



3. Screw plug 100000 into the adapter (F). Carefully lay the adapter and the support plate (G) on the oil filter straight up to prevent the adapter from jamming. Remove the oil filter (H) from the oil filter housing.
4. Clean components and mating surfaces. Check that the sealing ring on the adapter (F) are not damaged. If necessary replace them.
5. Fit a cone of the oil (I) into the oil filter housing. Apply a thin film of oil onto the adapter (F) sealing ring, insert the adapter with support plate into the oil filter and oil filter housing.
6. Tighten adapter (F) carefully and a cone makes as straight as possible, to prevent the adapter from jamming. The adapter should be flush with the oil filter housing.
7. Fit the oil (J) into the oil filter housing with a new seal (K).
8. Fit the main plug (L) into the gearbox. If the plug seal is damaged, change the sealing ring.
9. Fit the gearbox with oil into the oil filter housing. **Do not start running** on the gearbox housing until the oil level falls during idling when the oil filter housing lies up. Check the oil level through the transparent main plug (M) (the must not be removed).

Note: For information about oil quality, viscosity, oil change volume and oil change intervals, refer to service information Maintenance interval group 110.

# Volvo Fh16 Repair Manual

**R Barnett**



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