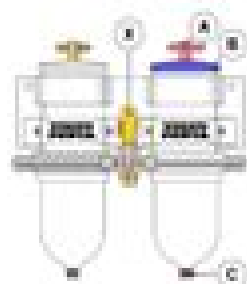


Illustration



Illustration

### Filter cartridge replacement

(Double filter cartridges can be replaced while the engine is running by shutting off the fuel flow to one filter holder at a time.)

Fuel flow is controlled by moving the handle (X) to the following positions:

- A Normal operating position (both filters connected).
- B Left filter cartridge can be replaced.
- C Right filter cartridge can be replaced.
- D Both filters shut off.

If the engine is stopped, begin by shutting the fuel valves at the tank before replacing the filters. If the engine is running, the fuel flow to the filter must be shut off using the handle (X).

- Place a container under the filter and shut off the filter for replacement.
- Undo the T-bolt (B) and remove the cover (A).
- Carefully remove the cartridge with a turning movement.
- Empty the water and sediment through the drain hole (C).
- Insert a new filter cartridge and fit the holder with clean fuel.
- Replace the cover gasket and the T-bolt (B) using. Moisten the gasket and the G-ring with fuel before installing them.
- Replace the cover and tighten by hand.
- Dry up any fuel spills.
- Replace the other filter in the same way.
- Open the fuel valves and put the lever in the normal operating position. Check that there are no leaks.
- Repeat the procedure on the other filter.

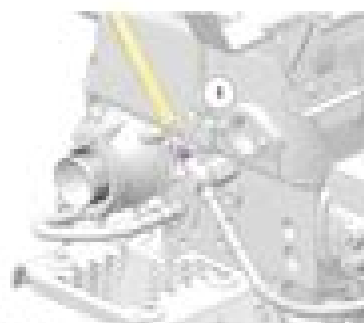
### Fuel system, bleeding

#### ⚠ CAUTION

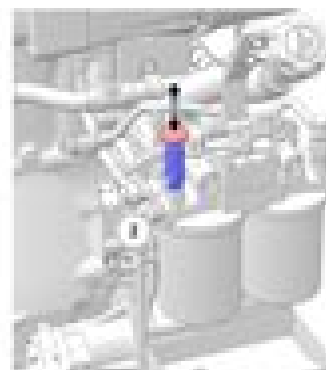
Never disconnect a fuel line or component after the fuel pump is bled. The fuel is under very high pressure and can penetrate the skin.

The fuel system must be vented when fuel filters are replaced or if the fuel tank has been run dry.

- 1 Remove the protective cap from the bleed nipple (1). Connect a transparent hose to the nipple. Press the hose into a container to avoid fuel spillage.



Illustration



Illustration

- 2 Open the bleed nipple (1) and pump fuel with the hand pump (2) located by the filters until the fuel is free from bubbles.
- 3 Close and tighten the nipple.
- 4 Start the engine. If the engine runs unevenly, there may still be air in the fuel system. Repeat item 2.
- 5 Close the nipple. Remove the hose and replace the protective cap.
- 6 Press down and tighten the hand pump (2).
- 7 Check that no leakage occurs.

# Volvo I Shift Workshop Manual

**David Baud**



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