



Volvo BM L70



- Engine output
542 (714) and 514 kW (710 hp)
- Operating weight
5.2 t (5680 kg)
- Buckets
1.5-4.3 m³ (2.0-5.8 yd³)
- Overhauled, turbocharged Volvo BM diesel
- Volvo BM Automatic Power Shift
- Precision steering and small turning radius
- Unmatched operator comfort
- Loader unit with parallel lift arm action, high lift height and long reach
- First operator hydraulic system
- Angle breakout and lifting forces
- The largest family of attach-
ments on the market
- Productivity boosting options
 - Hydraulic attachment bracket
 - 9-speed transmission
 - Dual-circuit hydraulics
 - 2nd and 4th hydraulic control
 - Comfort Drive Control

VOLVO BM

ENGINE



The engine is a 4-cylinder, direct-injection, 4-stroke, turbocharged diesel engine with wet, replaceable cylinder liners.

Air cleaning

1. Optional cleaner with automatic exhaust opener
2. Paper filter with indicator in cab
3. Safety filter

Model	Volvo BM			
Model	70 40-6			
Rated power at	1500 rpm	55.7	25000	
542 (714) kW	400 rpm	57	2100	
Maximum output at	1500 rpm	55.7	25000	
542 (714) kW	400 rpm	57	2100	
1000-1600 rpm	400 rpm	57	2100	
Max torque at	1500 rpm	21.0	21000	
542 (714) Nm	400 rpm	400	2000	
542 (714) Nm	400 rpm	400	2000	
1000-1600 rpm	400 rpm	400	2000	
No. of cylinders		4		
Displacement, l		4.00	2070	
Bore	mm	90	105.0 (4.13)	
Stroke	mm	90	100	40
Compression ratio		16.0	1	

ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Provided for extra equipment.

General warning (provided as label on machine)

General warning lamp for following functions: engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

Voltage	V	24
Batteries	V	24/2
Battery capacity	Ah	24/100
Charging capacity	A	24/75
Recharge capacity	min	24/75
Alternate rating	W	10000
Water meter output	W	5.4 (7.5)

SERVICE REFILL CAPACITIES



Engine oil	1	545 gal	40.0	210
Fuel tank	1	545 gal	100	240.0
Cooling system	1	545 gal	27	21.7
Transmission, total	1	545 gal	27	21.0
Front axle, total	1	545 gal	24	19.0
Rear axle, total	1	545 gal	24.0	19.0
Hydraulic system	1	545 gal	100	240.0
Hydraulic tank	1	545 gal	80	207.0

DRIVE TRAIN



Torque converter single stage, single-phase
Transmission Volvo BM power shift type
Mount of overhauling type with directional
clutch mechanism, large lever control

Axis fully floating ball shafts. One-piece axle housing
of double end, flange front axle and oscillating rear axle

Hub reduction Volvo BM manufacture with planetary
low hub reduction gears. Low-friction roller bearings on
each planetary wheel. The hub reduction gears can be
removed without having to remove wheels and brakes.

Three alternative tire are available for different working
conditions

Torque multiplication ratio		2.04	1
Transmission, ratio		100	100
Model		47	50
Running speeds			
Low range (optional)			
1. Forward	each priority	1.0	1.0
2. Forward	each priority	0.8	0.8
3. Forward	each priority	0.6	0.6
4. Forward	each priority	0.5	0.5
High range			
1. Forward	each priority	0.8	0.8
2. Forward	each priority	0.6	0.6
3. Forward	each priority	0.5	0.5
4. Forward	each priority	0.4	0.4
Measurement with tire		17.5	24
Front axle, make		Volvo BM	
Model		400	400
Rear axle, make		Volvo BM	
Model		400	400
Chassis		1	1
	mm	24	400 (16.7)

BRAKE SYSTEM



The brake system meets requirements
according to SAE J2470, ISO 71000 and ISO
2400.

Service brakes fully hydraulically operated power disc
brakes. Transmission disengagement after braking
permitted with a switch on the instrument panel.

Secondary dual-circuit system, divided between axles.
One circuit, in parking brake, fulfills the requirements.

Parking brake disc brake on front axle pinion drive
brake. A warning lamp indicates when the parking brake
is applied and gear level is in forward or reverse.

Brake friction area				
Front axle, total	gal	gal	400	240.0
Rear axle, total	gal	gal	400	240.0
Accumulator			1	
Volume, total	1	gal	1.0	24.0
Parking brake				
Area, total	gal	gal	10	240.0

Volvo Bm L 70 E Parts Manual

Lingsheng Yao



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