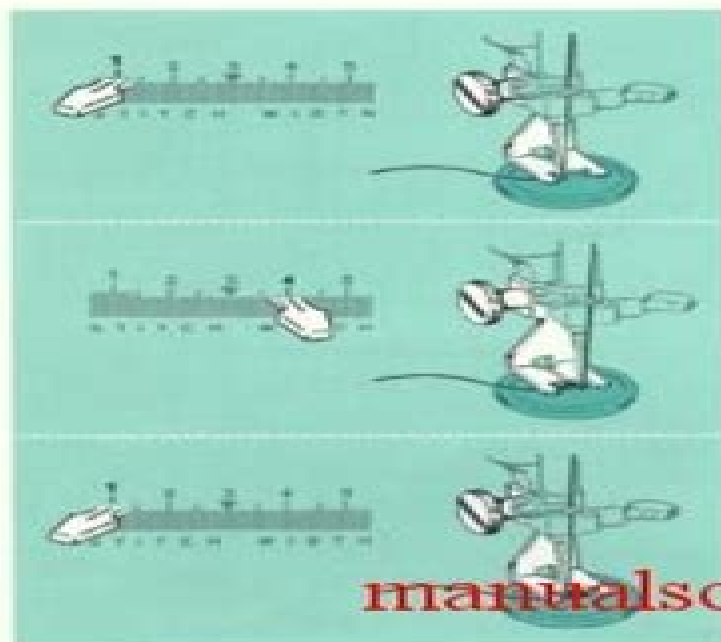




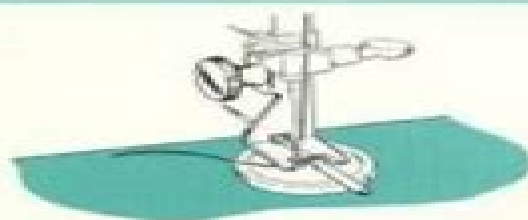
buttons

- Stitch Pattern Selector: Zig-Zag (*WZWWZWWZ*)
- Stitch Width Selector: 1 and 4
- Needle Position: L
- Throat Plate: General Purpose (DARN position)
- Presser Foot: Button Foot

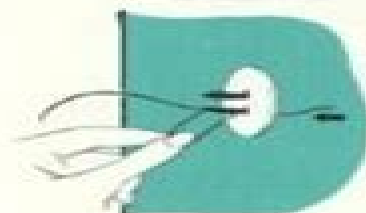
The space between the holes in the button determines the stitch width settings. The 1 setting must always be used to position the button and to fasten stitching. For buttons with standard hole spacing, use settings 1 and 4. For buttons with unusual hole spacing, use setting 1 and increase or decrease the width setting (4) as necessary.

1. Set stitch pattern selector at zig-zag (*WZWWZWWZ*), needle position selector at L, and stitch width selector at 1. Raise throat plate to DARN position. Position button under foot and lower the needle into center of left hole. Lower the presser foot. Turn hand wheel toward you until the needle rises out of the foot and is just above the foot.
2. Set stitch width selector at 4. Then when you begin to stitch, the needle should enter the right hole of the button. Take six or more zig-zag stitches at this setting. End on the left side.
3. To fasten stitching, return to stitch width setting 1 and take about three stitches.

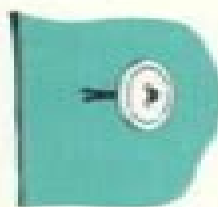
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Needle in Groove of Button Foot



Pull Needle Threads to Back of Button



Thread Shank Completed

THREAD SHANK

In order to form a thread shank, you stitch over the blade of a regular machine needle. Buttons sewn on heavy fabrics or on coats and jackets should have thread shanks to make them stand away from the fabric.

1. Follow the same steps as for button sewing *except* slide a needle through the groove of the button foot until point emerges through hole in back of foot. The further in you push the needle, the longer the shank will be.
2. After fastening stitching, remove needle from groove and remove fabric from under presser foot. Pull needle thread ends to back of button and form a firm shank or stem between button and fabric by winding thread ends tightly around attaching stitches. Fasten thread ends securely.

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