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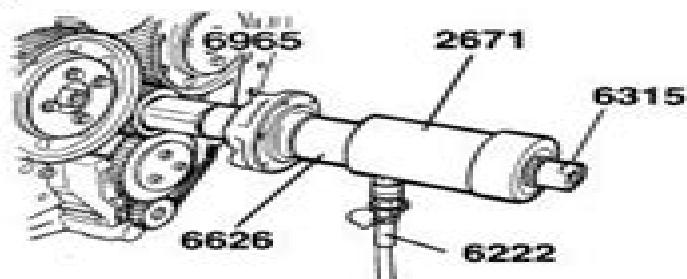


Fig. 14: Installing polygon hub

Apply assembly paste to the crankshaft. Place the polygon hub, tool 9996626 and hydraulic cylinder 9992671 on 9996315. Install the nut onto the spindle and use tool 9996222 to press on the polygon hub.

9996626
9992671
9996315
9996222

26

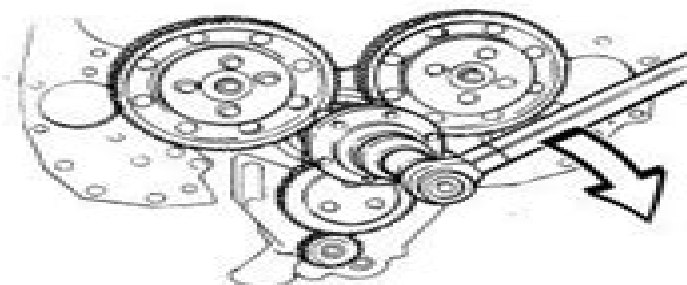


Fig. 15: Torque-tightening the crankshaft drive gear bolt

Remove the tools. Install the bolt and washer and torque-tighten to 645 ± 25 Nm (475 ± 18 ft-lb).

645 ± 25 Nm
(475 ± 18 ft-lb)

27

Remove blocking tool 9996950 from the flywheel housing and install flywheel turning tool 9996956.

9996950
9996956

28

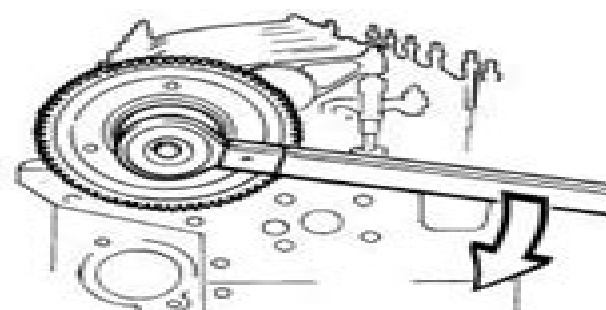
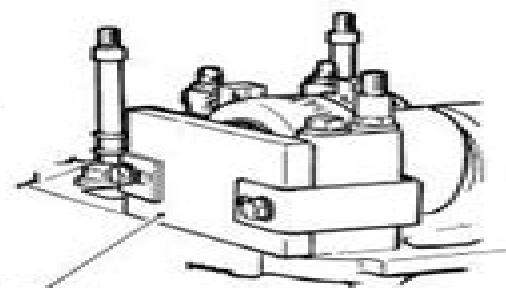


Fig. 16: Torque-tightening the camshaft drive gear bolt



8270

Fig. 17: Installing the camshaft drive gear

Install the camshaft drive gear. Use tool 9998270 as a support. Torque-tighten to 645 ± 25 Nm (475 ± 18 ft-lb).

645 ± 25 Nm
(475 ± 18 ft-lb)
9998270

Volvo D12 Parts Manual

Volvo Penta



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1. Understanding the eBook Volvo D12 Parts Manual
 - The Rise of Digital Reading Volvo D12 Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Volvo D12 Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Volvo D12 Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo D12 Parts Manual
 - Personalized Recommendations

- Volvo D12 Parts Manual User Reviews and Ratings
- Volvo D12 Parts Manual and Bestseller Lists
- 5. Accessing Volvo D12 Parts Manual Free and Paid eBooks
 - Volvo D12 Parts Manual Public Domain eBooks
 - Volvo D12 Parts Manual eBook Subscription Services
 - Volvo D12 Parts Manual Budget-Friendly Options
- 6. Navigating Volvo D12 Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Volvo D12 Parts Manual Compatibility with Devices
 - Volvo D12 Parts Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Volvo D12 Parts Manual
 - Highlighting and Note-Taking Volvo D12 Parts Manual
 - Interactive Elements Volvo D12 Parts Manual
- 8. Staying Engaged with Volvo D12 Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Volvo D12 Parts Manual
- 9. Balancing eBooks and Physical Books Volvo D12 Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Volvo D12 Parts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Volvo D12 Parts Manual
 - Setting Reading Goals Volvo D12 Parts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Volvo D12 Parts Manual
 - Fact-Checking eBook Content of Volvo D12 Parts Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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