

- Take care not to mix parts of sub assemblies i.e. planetary gears, bearings and thrust washers.
- Be careful not to damage the seal contact surface of the floating seal /O-ring/shaft seal, etc. and the contact surface of the gear/pin /bearing.
- Thoroughly clean all parts and the inside of the casings.
- Clean each part with oil sufficiently and dry it with the compressed air before assembly.
- When using oil absorbent or oil mop, be careful not to scratch the parts. Clean it thoroughly with lint-free cloths before assembly.
- Replace the floating seal/O-ring/shaft seal with a new one when disassembly.
- For the assembly of bearing preload/floating seal, please contact us for the detailed assembly method.
- Handle disassembled parts with special care.
- Clean each part with cleaning solvents.
- Check disassembled parts with no damage, and removes any burrs.
- Determine the root cause!

NOTE:

When liquid sealant is required where no gasket is used, ensure that the mating surface are thoroughly cleaned, and then apply a thin uniform coat on the contact area.

Refer to the Track gearbox description for gearbox disassembly illustrations show. See Swing motor, description.

1. Place the motor in a vertical position with bell housing face down. Be sure to fix the motor casing B (301) before assembling.



Figure 1049

2. Heat the inner race of the roller bearings (443) (444) to 110 degrees centigrade (230 degrees Fahrenheit) maximum and insert to the drive shaft.
Do not exceed temperature 110 degrees centigrade.
And then attach the spacer (106) and the snap rings (432) (433) to the driving shaft (101).

Volvo Ec360b Nlc Excavator Service Repair Manual

Lauren Gardner



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