

Connect the hydraulic hoses.

3. Repeat the installation procedure for the other wheel lean cylinder if installed on the machine.

Front axle frame, removing

Op nbr 622-060

1. Remove the bolts and lock washers retaining the bearing cap to the axle frame. Remove the cap and shims.
2. Use a safe lifting device to support the axle frame. Force the axle frame back as far as possible. (It may be necessary to use a chain hoist attached to the rear of the drawbar.)
3. Remove the front bearing cup and the O-ring. Discard the O-ring.
4. Use a suitable bearing puller to remove the front bearing cone and back-up washer from the pivot pin.

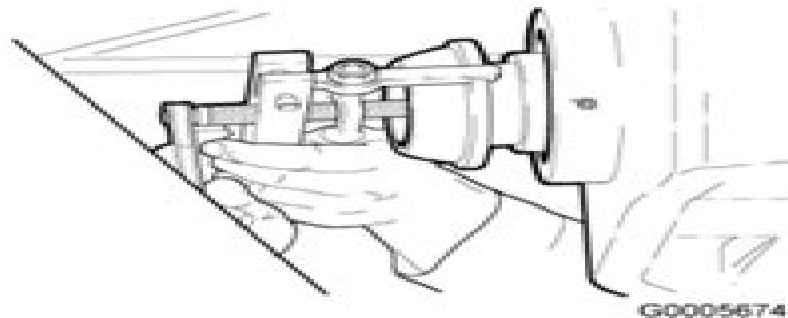


Figure 543

5. Lower the rear of the axle frame until it is below the pivot pin. Pull the axle frame forward. Lower the axle frame to the ground as soon as it clears the front portion of the pivot pin.
6. Remove and discard the rear O-ring. Use a suitable bearing puller to remove the rear bearing cone and back-up washer from the pivot pin. Remove the rear bearing cup from the axle frame.

Front axle frame, installing

Op nbr 622-061

1. Apply grease to the axle frame rear counterbore. Use a hammer and soft metal drift to install the rear bearing cup into the axle frame. Alternatively, place cups in a freezer to shrink them for easier assembly. Lubricate and install a new O-ring.
2. Install the rear back-up washer on the pivot pin. Heat the rear bearing cone evenly to a maximum of 121°C (250°F) and install it on the pivot pin. Make sure that it seats properly.

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