

Document Title: <b>Engine, description</b>	Function Group: <b>200</b>	Information Type: <b>Service Information</b>	Date: <b>2014/3/21</b>
Profile: <b>WLO, L50D (GB)</b>			

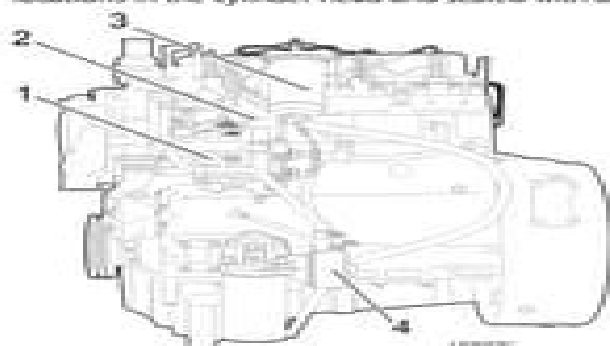
## Engine, description

Loader L50D is equipped with a four-stroke diesel engine with four cylinders and the type designation TD40GJE.

### General

The cylinder block is cast in one piece and provided with dry, replaceable cylinder liners. The pistons are made of a light metal alloy.

The cylinder head is made of cast iron. The valves are installed in replaceable guides. The injectors are installed in their locations in the cylinder head and sealed with a copper washer at the bottom and an O-ring at the top.



**Figure 1**  
**Engine TD40GJE**

- 1. Injection pump
- 2. Engine number (behind the injection pump)
- 3. Fuel filter
- 4. Oil cooler

The cylinder bore is 100 mm (3.937 in) and the stroke is 127 mm (5.0 in), which provides a displacement capacity of 4.0 litres (244 in<sup>3</sup>). The compression ratio is 17.25:1.

The TD40GJE is a so called low-emission engine. It is provided with direct injection and is turbocharged.

The TD40GJE is provided with a device which limits the exhaust emissions when the engine is cold. The device is positioned on the injection pump.

The function of the device in short:

See also [2.38 Injection timing adjustment at low engine temperature, description](#) Section 238.

When the engine is cold the injection angle varies depending on load and engine speed.

When the engine temperature has reached approx. 70 °C (158 °F), a temperature sensor closes an electrical circuit. Because of this a heating element is connected and melts a wax body.

The injection timing device piston is then locked in the "max. delay" position with the aid of the fuel pressure.

# Volvo L50d Wheel Loader Service Repair Manual Instant

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