

✓ **tools with no**
experience



✓ **or familiar with**
some experience



✓ **suitable for competent**
DIY mechanics



✓ **for experienced DIY**
mechanics



✓ **suitable for expert**
DIY or professional



Specifications

General

manufacturer's engine codes:

up to model year 2012:

1800 cc 2.0 litre, 16-valve, DOHC

From approximately model year 2013 onward:

1800 cc 2.0 litre, 16-valve, DOHC

CAGA, CAGB, CAGC, CAHA, CAHB and CMEA

CGLD, CGLE, CUGA, CUGB, CUGC, CUCD, CMGL, CMFA,
CMPB and CMGB

Maximum outputs:

Engine code CAGA, CMEA, CUGA and CMFA

Engine code CAGB and CAGC

Engine code CAGC and CUGC

Engine code CAHA

Engine code CAHB and CGLD

Engine code CGLE

Engine code CUCD and CMPB

Engine code CMGB

Power

100 kW @ 4200 rpm

100 kW @ 4200 rpm

88 kW @ 4200 rpm

125 kW @ 4200 rpm

120 kW @ 4200 rpm

130 kW @ 4200 rpm

110 kW @ 4200 rpm

130 kW @ 4200 rpm

Torque

320 Nm @ 1750 to 2500 rpm

320 Nm @ 1750 to 2500 rpm

300 Nm @ 1750 to 2500 rpm

360 Nm @ 1750 to 2500 rpm

350 Nm @ 1750 to 2500 rpm

360 Nm @ 1750 to 2500 rpm

320 Nm @ 1750 to 2500 rpm

360 Nm @ 1750 to 2500 rpm

Bore

81.0 mm

Stroke

95.0 mm

Compression ratio:

Engine codes CAGA, CAGB, CAGC and CMEA

18.5 : 1

All other engines

16.5 : 1

Compression pressures:

Minimum compression pressure

Approximately 19.0 bar

Maximum difference between cylinders

Approximately 5.0 bar

Firing order

1 - 3 - 4 - 2

No 1 cylinder location

Timing belt end

Note: See 'Vehicle identification' in Reference chapter for the location of engine code markings.

Lubrication system

Oil pump type

Gear type, driven by front balance shaft

Oil pressure switch (green cap)

0.5 bar

Oil pressure switch (brown cap)

0.7 bar

Oil pressure (oil temperature 80°C)

Minimum @ idling

0.8 bar

Minimum @ 2000 rpm

1.4 bar

Workshop Manual Yz25

Daimler-Benz



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Workshop Manual R.K. Singal, 2009 Mini Workshop Manual British Motor Corporation Service, Ltd, 1968 *The Workshop Manual...* Joan J. [from old catalog] Davies, 1896 *Workshop Manual* Milton S. Eisenhower Library, 1987
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