



An Official Suzuki Service Manual

SUZUKI

GR650

SERVICE MANUAL



09910-243-10

When loosening the cylinder head nuts, turn each nut loose a little at a time in a descending order according to the numbers cast on a cylinder head.

09914-243-10	T-handle
09911-143-10	Long socket 14 mm

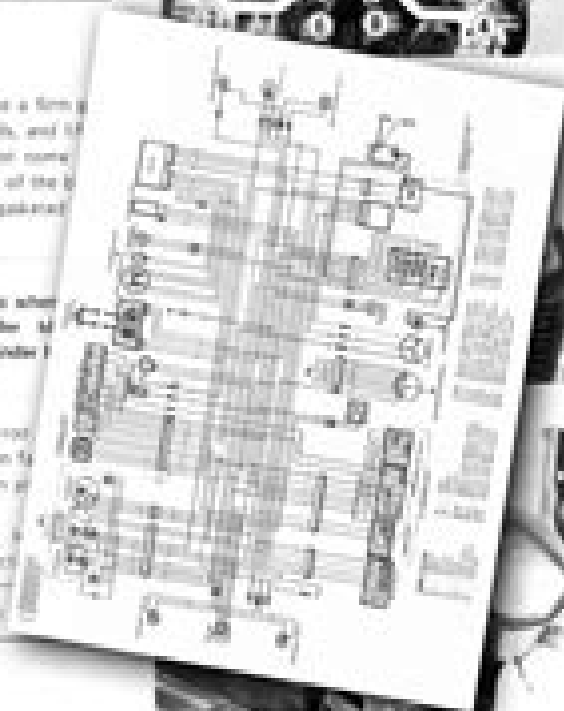
- After removing cylinder head, take a firm grip on the cylinder block at both ends, and lift straight up. If the block will not come lightly up on the main fix portions of the block with a plastic mallet to shake the gasket loose.

CAUTION:

Be careful not to damage the fins when moving or handling the cylinder block. This precaution applies to the cylinder block also.

- Put a rag around the connecting rod, the crankcase to prevent parts from falling out. Remove the piston pin and the piston pin.
- Remove both pistons and write "L" and "R" on the crowns of respective pistons.

09910-243-10	Flange pin
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Suzuki Gr650 Gr650x 1983 1989 Service Manual

**Suzuki Motor Corporation
(Hamamatsu)**



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Suzuki GR650 Service Manual, 1983 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 **Suzuki Trail Bikes Owners Workshop Manual** Mansur Darlington, 1975 Suzuki GSX-R and Katana GSX-F John Haynes, 1998-01-01 HY SUZ GSX R750 85 96 Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu), **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department, 197? Suzuki GT, ZR & TS 50 Owners Workshop Manual Jeremy Churchill, 1989 GT50 49cc 77 79 TS50KN 49cc 1979 ZR50X1 49cc 79 83 ZR50S 49cc 83 90 ZR50SL 49cc 81 84 TS50ER 49cc 80 84 *Suzuki RM80-250 89-95* Penton Staff, 2000-05-24 RM80 1989 1995 RM125 1989 1995 RM250 1989 1995 RMX250 1989 1995 **Suzuki 150 Model S32-2 Service Manual** United States Suzuki Motor Corporation, 1965 **Suzuki Gsf600 and 1200 Bandit Fours** Matthew Coombs, Phil Mather, 2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Suzuki Gp100 and 125 Singles Owner's Workshop Manual** Chris Rogers, Pete Shoemark, 1993 GP100UN 98cc 80 82 GP100UX 98cc 82 83 GP100UD 98cc 83 91 GP100UL 98cc 91 93 GP100C 98cc 78 80 GP100N 98cc 80 81 GP100X 98cc 81 84 GP100ED 98cc 83 86 GP125C 123cc 78 79 GP125N 123cc 79 82 GP125N 123cc 85 86 GP125X 123cc 82 83 GP125D 123cc 83 89 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1974 Suzuki GSX-R600 and 750 Service and Repair Manual Matthew Coombs, 2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 *Suzuki Service Manual T500-II* Suzuki Motor Co. Ltd, 1969 Suzuki Service Manual, Model TS250R. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 Suzuki Trail Bikes Owners Workshop Manual Chris Rogers (Writer on automotive engineering), 1982 **Suzuki LT230 & LT250 85-90** Penton Staff, 2000-05-24 LT230S Chain Drive 1985 1988 LT F230G Shaft Drive 1985 1987 LT230G Shaft Drive 1985 1986 LT250S Chain Drive 1989 1990 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 **Suzuki GS500E Twin** Matthew Coombs, 1997 Contains some history of Suzuki and this models development as well as a complete step by step guide to servicing and overhaul **Suzuki SV650 and SV650S** Matthew Coombs, 2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005

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Table of Contents Suzuki Gr650 Gr650x 1983 1989 Service Manual

1. Understanding the eBook Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - The Rise of Digital Reading Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Personalized Recommendations
 - Suzuki Gr650 Gr650x 1983 1989 Service Manual User Reviews and Ratings

- Suzuki Gr650 Gr650x 1983 1989 Service Manual and Bestseller Lists
- 5. Accessing Suzuki Gr650 Gr650x 1983 1989 Service Manual Free and Paid eBooks
 - Suzuki Gr650 Gr650x 1983 1989 Service Manual Public Domain eBooks
 - Suzuki Gr650 Gr650x 1983 1989 Service Manual eBook Subscription Services
 - Suzuki Gr650 Gr650x 1983 1989 Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Gr650 Gr650x 1983 1989 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Gr650 Gr650x 1983 1989 Service Manual Compatibility with Devices
 - Suzuki Gr650 Gr650x 1983 1989 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Highlighting and Note-Taking Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Interactive Elements Suzuki Gr650 Gr650x 1983 1989 Service Manual
- 8. Staying Engaged with Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Gr650 Gr650x 1983 1989 Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Gr650 Gr650x 1983 1989 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Setting Reading Goals Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Fact-Checking eBook Content of Suzuki Gr650 Gr650x 1983 1989 Service Manual
 - Distinguishing Credible Sources

-
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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