



INSTALLATION

1) Check that crank timing sprocket key is in match with timing mark on cylinder block.

2) Install crankshaft timing sprocket as shown in figure. Match mark faces to chain cover.

3) Apply oil to bush of idler sprocket.

4) Install sprocket shaft and idler sprocket.

5) Install 1st timing chain by aligning dark blue plate of 1st timing chain and match mark on idler sprocket.

6) Bring yellow plate of 1st timing chain into match with match mark on crankshaft timing sprocket.

7) Install timing chain tensioner as shown in figure.

Tightening Torque

(a): 25 N·m (2.5 kg-m, 18.5 lb-ft)

Suzuki J20a Service Manual

Jeremy Churchill



Suzuki J20a Service Manual:

Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki SJ Series & Vitara Owners Workshop Manual** Bob Henderson,A. K. Legg,1994

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