

- Install the gasket ② and dowel pins ③.

**CAUTION**

The removed gasket must be replaced with a new one.

- Install the cylinder head.
- Position the push rods ① to the rocker arm adjust bolt hollows ②.

**CAUTION**

Install the push rods ① to the rocker arm adjust bolt hollows ② and cam rocker arm hollows ③ surely.

- Tighten the cylinder head bolts to the specified torque.

 Cylinder head bolt: 14 N·m (1.4 kgf-m, 10.0 lb-ft)

**NOTE:**

Tighten the bolts little by little and diagonally.

- Adjust the valve clearance ④. (⌘ 2-5 to -6)

**DATA** Valve clearance (when cold):

(IN): 0.05 – 0.10 mm (0.002 – 0.004 in)

(EX): 0.10 – 0.15 mm (0.004 – 0.006 in)

 Valve clearance adjuster lock-nut ⑤:

7 N·m (0.7 kgf-m, 5.0 lb-ft)

**GENERATOR COVER**

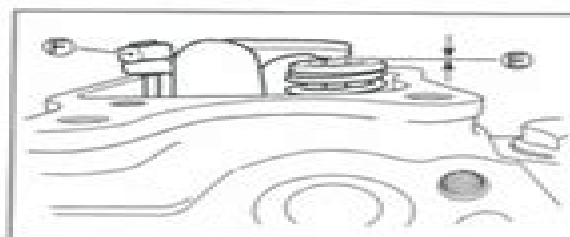
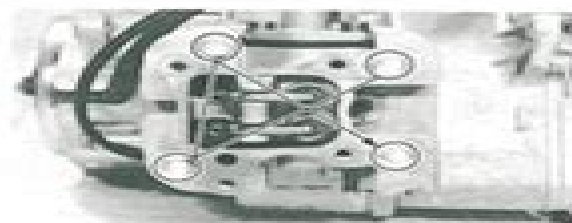
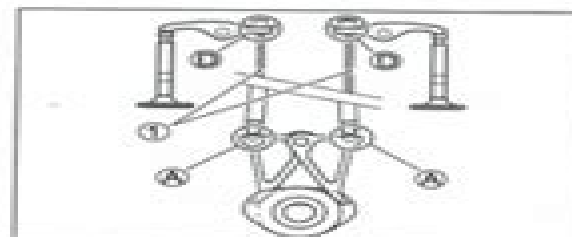
- Tighten the generator cover bolts to the specified torque.

 Generator cover bolt: 11 N·m (1.1 kgf-m, 8.0 lb-ft)

**NOTE:**

Tighten the bolt ⑥ together with the washer and clamp ①.

(⌘ 7-15)



# Suzuki Lt Z50 Quadsport Factory Service Repair Manual

**N Noddings**



## **Suzuki Lt Z50 Quadsport Factory Service Repair Manual:**

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