

■ Attaching flywheel to crankshaft

Clean the entire contact surface carefully. Coat the contact surface with engine oil, wash all the oil off with gasoline and dry it thoroughly. Put the flywheel on and tighten the pinscrews to 70 to 77 ft-lbs. (10 to 11 kg-m). Bend the locking tabs back on the washers.

■ Tensioning of fan belt.

The fan belt tension is adjusted by moving the alternator bracket in or out. The belt is properly tensioned when the belt deflection midway between the alternator pulley and the crankshaft pulley is 0.25 to 0.35 in. (7 to 9 mm) with a force of 20 lbs applied. Proper belt tension is essential for good engine cooling and belt life. See Fig. 38.



Fig. 38. Fan Belt Tensioning

Starting Motor

The starting motor is of the reduction type drive. The assembly is shown in Fig. 43.

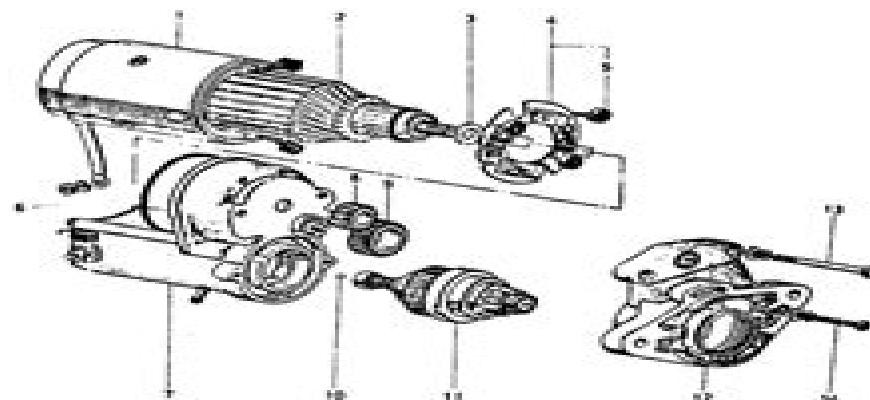
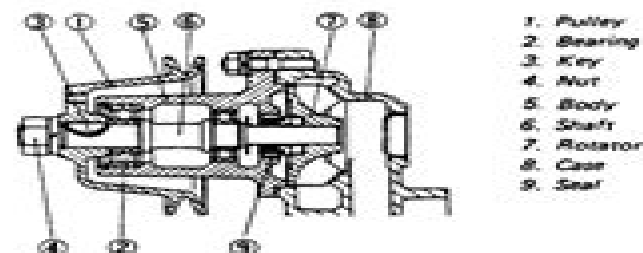


Fig. 43. Starter Assembly

- (1) Rust inhibitor and antifreeze should be used in accordance with the recommendations in the related manuals.
- (2) Be sure to remove all debris that may be plugging the fins.
- (3) Check the rubber shock mount nuts periodically to be sure they are tight.

■ Cooling water pump

To install the cooling fan pulley on the pump, securely tighten the nut (4) to 50.6 to 57.9 ft-lbs. (7 to 8 kgf-m) torque.



1. Pulley
2. Bearing
3. Key
4. Nut
5. Body
6. Shaft
7. Rotor
8. Case
9. Seal

Fig. 39. Water Pump

1. Yoke
2. Armature
3. Packing
4. Brush holder
5. Brush spring
6. Packing
7. Magnetic switch
8. Gear 1
9. Gear 2
10. Ball
11. Over running clutch
12. Drive end frame
13. Through bolt
14. Screw

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