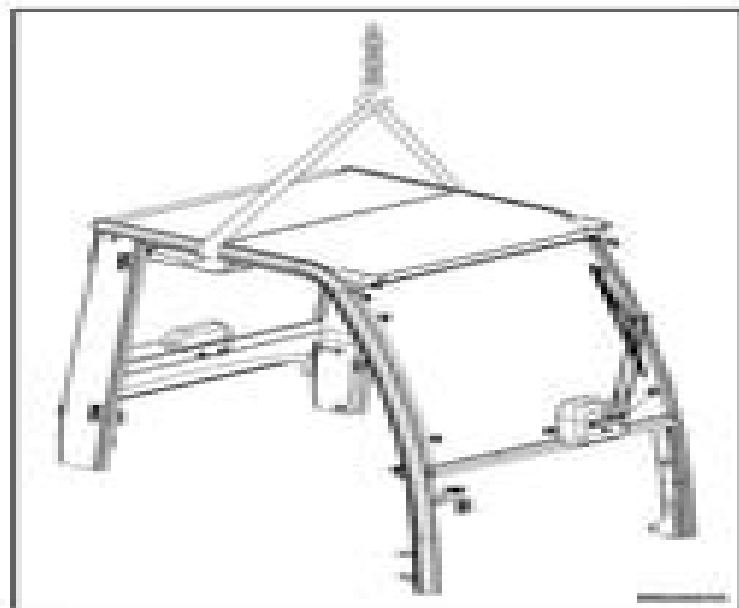




NOTE: ILLUSTRATION FOR REFERENCE PURPOSES ONLY. ACTUAL CAB MAY BE SLIGHTLY DIFFERENT.

Figure 15. Lift Strap Connection

INSTALL

1. Connect a lifting device to a spreader bar or lift strap, that is through door openings at top of operator's cab (under overhead guard structure). Place material that will be a cushion at top of door opening to prevent damage. Operate lifting device just enough to correctly position spreader bar or lifting strap on operator's cab. See Figure 15.
2. Carefully lift operator cab onto lift truck frame making sure that front and rear leg mounting holes are aligned with frame mounting holes.
3. Install cap screws and flange nuts to rear operator cab legs. Tighten cap screws to 66 N·m (49 lbf ft). See Figure 14.
4. Install cap screws and lock nuts to front operator's cab legs. Tighten cap screws to 66 N·m (49 lbf ft).
5. Install fender covers, front and rear panels to frame. Tighten cap screws to 11 N·m (8 lbf in). See Figure 13.
6. Connect light harness connector to Vehicle Systems Manager (xSM) and right-hand chassis harness. See Figure 12.
7. Connect right-hand chassis harness to rear grab handle horn button connector. See Figure 12.
8. Install seal plate assembly to lift truck frame and tighten cap screws and clip nuts.
9. Install kick panel onto seal plate assembly. See Figure 11.
10. Install floor plate and floor mat.
11. Install dash assembly onto kick panel and install five cap screws to secure dash assembly to coil panel. See Figure 11.
12. Install and clip front wiper motor cover.
13. Install right side door onto cab by lifting door up and over top and bottom hinge pins. See Figure 9.
14. Connect gas spring and lock nut to cab mounting bracket. See Figure 6.
15. If lift truck cab is equipped with an air conditioned heater unit, connect AC refrigerant hoses to refrigerant compressor. See Figure 6.
16. Connect heater hoses to heater assembly and connect heater wire harness connection. See Figure 7.
17. Install left side door onto cab by lifting door up and over top and bottom hinge pins. See Figure 9.
18. Connect gas spring and lock nut to cab mounting bracket. See Figure 6.
19. Uncap and connect heater hoses at engine. See Figure 7.
20. Check coolant level, fill if necessary. For procedures, see

Cooling System 0100YRM1737 for lift truck models.

- GLPHDDP16-18VX, GLPHDDP20SVX (DB16)

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