

**WARNING:** Rotating the camshaft key across more than 180° can cause damage to the camshaft, camshaft cover, and the cylinder head/camshaft bearing area.



- 4 - Cap (B)
- 5 - Cap (C)

6. Remove the camshaft caps and fit the camshaft off the cylinder head.
7. Remove the intake pipe.

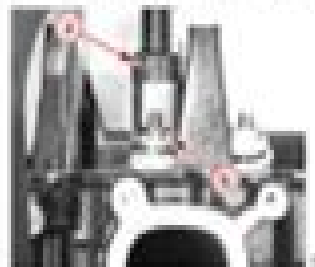


8. Loosen the ball stud nut and remove the ball stud.



- 9 - Ball stud
- 10 - Ball stud nut

9. Compare the valve springs with the valve spring compressed tool and remove the valve spring retainer tools.



- 11 - Valve spring compressed tool
- 12 - Valve spring retainer tools



10. Remove the valve spring and retainer.
11. Shut the valve out of the cylinder head.
12. Remove the valve seat with a side of plane.



### Cylinder Head Gasket Plug Removal

1. Remove all of the oil and water gasket plugs from the cylinder head.  
**NOTE:** It may be necessary to apply oil on the gasket plugs with a brush and wax hammer to break the gasket plug seal.
2. Remove the fittings from the gasket plugs and insert the O-rings.



- 3 - Water gasket screw plug (20 mm)
- 4 - Water gasket plug (20 mm)
- 5 - Oil gasket plug (10 mm)

### Cleaning, Inspection, and Repair

#### Camshaft

1. Carefully inspect the camshaft rim surfaces for cracks, pits, scoring, or corrosion. If any of these conditions are found, replace the camshaft.
2. Measure the camshaft lobe at its maximum and at 90° location. Replace the camshaft if the dimensions are out of specification.



# Yamaha 150 Fourstroke Service Manual

**Rachel S Tattersall**



## **Yamaha 150 Fourstroke Service Manual:**

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