



After First 20 Hours (New Outboard)  
Continuous Use

Annually or Every 50 Hours

Winterization/Lay-up  
Every 100 Hours

|                                               |     |  |   |   |  |
|-----------------------------------------------|-----|--|---|---|--|
| Yamalube® 2M TC-W3®                           |     |  |   |   |  |
| Yamaha 10-Micron Fuel/Water Separating Filter |     |  | ● |   |  |
| Yamaha On-Engine Fuel Filters***              |     |  |   | ● |  |
| Yamalube® Ring Free PLUS Fuel Additive        |     |  |   |   |  |
| Yamalube® Fuel Stabilizer & Conditioner PLUS  |     |  |   |   |  |
| NGK® Spark Plugs***                           |     |  |   | ● |  |
| Yamalube® Gearcase Lube                       |     |  |   | ● |  |
| Yamaha Impeller/Water Pump Assembly           |     |  |   | ● |  |
| Yamalube® Power Trim & Tilt Fluid             |     |  |   |   |  |
| Yamalube® Yamashield™                         |     |  |   |   |  |
| Yamalube® Battery Cleaner & Protector         |     |  |   |   |  |
| Yamalube® Stor-Rite Engine Fogging Oil        |     |  |   |   |  |
| Engine Flush Procedure                        | ● ● |  |   |   |  |

\*\*\* Clean (if applicable) or replace.

• Please refer to your owner's manual or consult with your authorized Yamaha Marine dealer for specific requirements of your engine.

• After each use, especially in salt or brackish water.

# Yamaha 20 Hp 4 Stroke Maintenance Manual

**Xiang Xie**



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