

STEERING COLUMN

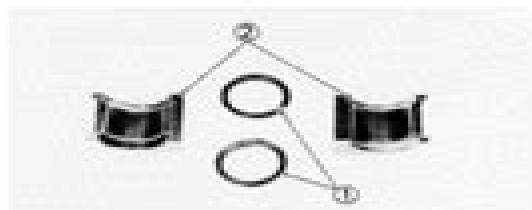


INSPECTION

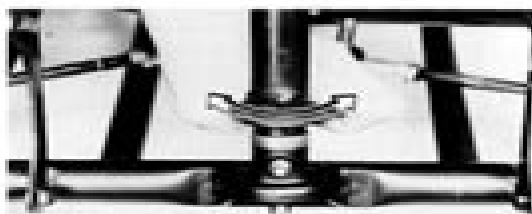
- Inspect:
 - Steering column
 - Bends → Replace.

WARNING:

Do not attempt to straighten a bend shaft; this may dangerously weaken the shaft.



- Inspect:
 - Oil seals ①
 - Bushes ②
 - Wear/Damage → Replace.



- Check:
 - Steering column free play
 - Steering column is loose → Replace bushes and O-rings.
 - Insert the steering column into the frame, and check for free play.

INSTALLATION

When installing the steering column, reverse the removal procedure. Note the following points.

- Install:
 - Steering column

WARNING:

Make sure the brake cable and leads are properly routed, and are not damaged or twisted.

- Tighten:
 - Nuts (tie-rod end) ①
 - Nut (steering column) ②



Nuts (Tie-rod End):
45 Nm (4.5 m·kg, 32 ft·lb)
Nut (Steering Column):
30 Nm (3.0 m·kg, 22 ft·lb)



5

Yamaha 4 Zinger Manual 60cc

John Haynes



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WALNECK'S CLASSIC CYCLE TRADER, SEPTEMBER 1998 Causey Enterprises, LLC, **Yamaha XT, TT & SR500 Singles Owners Workshop Manual** Mansur Darlington, Mark Coombs, 1990 Yamaha T50 & 80 Townmate Owners Workshop Manual Pete Shoemark, 1991-01-01 **Yamaha YB100 Owners Workshop Manual** Pete Shoemark, 1991 YB100 97cc 73 91 *Yamaha RD50 & 80 Owners Workshop Manual* Jeremy Churchill, 1986 **Yamaha DT 50 & 80 Trail Bikes Owners Workshop Manual** Chris Rogers, 1983-01-01 **Yamaha RD400 Twin Owners Workshop Manual** Mansur Darlington, 1984 **Yamaha Service Manual** Yamaha Motor Co, 1972* Yamaha 50 Service Manual Yamaha International Corporation, 196? **Yamaha XJ 650 and XJ 750 Fours Owners Workshop Manual, No. M738** John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair manual covers Yamaha XJ650 UK 1980 1984 XJ650 Maxim US 1980 1983 XJ650M Midnight Maxim US 1981 XJ650R Seca US 1982 XJ750 UK 1981 1984 XJ750 Maxim US 1982 1983 XJ750M Midnight Maxim US 1983 and XJ750R Seca US 1981 1983 **Yamaha RD 400 Twin, Owners Workshop Manual** Mansur Darlington, 1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975 *Yamaha FJ, FZ, XJ, & YX600 Radian Owners Workshop Manual* John Haynes, 1995-06-10 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Yamaha 250 DT-1 DT1-B Service Manual* Yamaha International Corporation, 197? Yamaha FS1-E 'sixteener Special' Owners Workshop Manual Mervyn Bleach, 1974 **Yamaha XJ600S & XJ600N** Alan Ahlstrand, John Harold Haynes, 1999 Yamaha RD and DT 125 LC Owners Workshop Manual Jeremy Churchill, Pete Shoemark, 1985 **Yamaha YZ60J Owner's Service Manual** Yamaha International Corporation, 1981 **Yamaha YFZ450 & YFZ450R 2004-2017** Haynes Publishing, 2018-05-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual covers the Yamaha YFZ450 and YFZ450R built from 2004 to 2017 Do it yourselves will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box Yamaha ATVs Owners Workshop Manual John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an

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