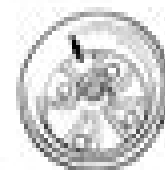




5. Measure:

- Brake drum inside diameter (2)
- Out of specification → Replace.

	Front brake drum inside diameter 100 mm (3.93 in.) •Wear limit: 101 mm (3.94 in.)
---	--



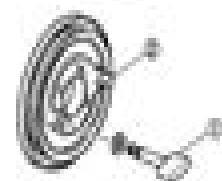
6. Inspect:

- Brake drum inner surface
- Oil/Scratches → Remove.

Oil	Use a rag soaked in kerosene thinner or solvent.
Scratches	Use an emery cloth (lightly and evenly polishing)

INSTALLATION

Reverse the "REMOVAL" procedure.
Note the following points.



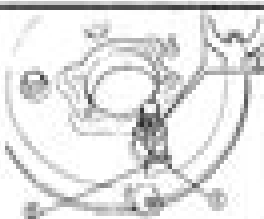
1. Lubricate:

- Camshaft (2)
- Pivot pin (2)

	Lithium soap base grease
---	--------------------------

CAUTION:

Install the camshaft and the pivot pin with lightly grease. Wipe off the excess grease.

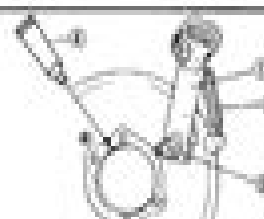


2. Install:

- Wear indicator plate (2)

NOTE:

When installing the wear indicator plate, fit the projection to the camshaft groove and align the pointer to the wear indicator (2).



3. Install:

- Camshaft lever (2)
- Spring (2)

	Bolt (camshaft lever): 9 Nm (0.9 m • kg, 6.5 ft • lb)
---	--

NOTE:

When installing the camshaft lever, align the punch mark (2) on the camshaft lever and camshaft.

4. Apply:

- Sealant (2)
- onto mating surfaces of swingarm

	Sealant (quick grease) ^{*)} P/N: A00-01001-01 Yamaha Sealant No. 1219: P/N: 90990-00005
---	---



5. Install:

- Brake shoe plate (2)
- Bearing retainer (2)
- Breather hose (2)
- Brake shoe (2)
- Plain washer (2)
- O-ring (2)

	Bolt (brake shoe plate): 20 Nm (2.0 m • kg, 20 ft • lb)
---	--

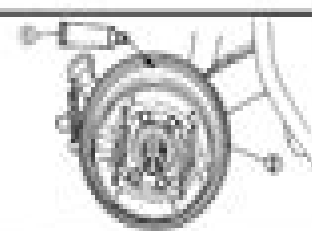
6. Check:

- Camshaft operation
- Unsmooth operation → Repair.

7. Apply:

- Yamaha brake grease (2)
- to the dust seal (2)

	Yamaha brake grease: P/N: 90760-00000
---	--



8. Install:

- Rear brake drum
- Rear wheel

Refer to "FRONT AND REAR WHEELS".

	Axis nut (rear drum): 190 Nm (19 m • kg, 136 ft • lb) Nut (rear wheel): 55 Nm (5.5 m • kg, 40 ft • lb)
---	---

Yamaha Big Bear 350 Shop Manual

Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

Yamaha Big Bear 350 Shop Manual:

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