

ZEUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonnes

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 mile/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 mile/s = 299.79 M m/s			

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DR. LET. SIZ.	STO. MET. SIZ.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.20	0.0079		1.70	0.0669		4.70	0.1850	80	.80
	0.22	0.0087		1.75	0.0689		4.75	0.1875	79	.79
	0.25	0.0099		1.80	0.0709		4.80	0.1900	78	.78
	0.28	0.0110		1.85	0.0728		4.85	0.1925	77	.77
	0.30	0.0118		1.90	0.0748		4.90	0.1950	76	.76
	0.32	0.0126		1.95	0.0768		4.95	0.2000	75	.75
	0.35	0.0138			0.0788		5.00	0.2001	74	.74
	0.38	0.0150		2.00	0.0787		5.05	0.2047	73	.73
	0.42	0.0165		2.05	0.0807		5.10	0.2067	72	.72
	0.45	0.0177		2.10	0.0827		5.15	0.2085	71	.71
	0.48	0.0189		2.15	0.0846		5.20	0.2100	70	.70
	0.50	0.0197		2.20	0.0866		5.25	0.2125	69	.69
	0.52	0.0205		2.25	0.0885		5.30	0.2145	68	.68
	0.55	0.0217		2.30	0.0905		5.35	0.2165	67	.67
	0.58	0.0229		2.35	0.0925		5.40	0.2185	66	.66
							5.45	0.2205	65	.65
							5.50	0.2225	64	.64
							5.55	0.2245	63	.63
							5.60	0.2265	62	.62
							5.65	0.2285	61	.61
							5.70	0.2305	60	.60

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DR. LET. SIZ.	STO. MET. SIZ.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	8.75	0.3445		12.40	0.4961		25.00	0.9842	80	8.80
		0.8418		12.50	0.5000		25.10	0.9880	79	8.79
	9.00	0.3543		12.60	0.5039		25.20	0.9919	78	8.78
	9.50	0.3740		12.80	0.5078		25.30	0.9958	77	8.77
	9.00	0.3543		13.00	0.5118		25.40	0.9997	76	8.76
	9.10	0.3583			0.5158		25.50	1.0036	75	8.75
		0.3589		13.20	0.5197		25.60	1.0075	74	8.74
	9.20	0.3628		13.30	0.5237		25.70	1.0114	73	8.73
	9.30	0.3667		13.40	0.5276		25.80	1.0153	72	8.72
	9.40	0.3706		13.50	0.5315		25.90	1.0192	71	8.71
	9.50	0.3745			0.5354		26.00	1.0231	70	8.70
		0.3750		13.60	0.5393		26.10	1.0270	69	8.69
	9.60	0.3789		13.70	0.5432		26.20	1.0309	68	8.68
	9.70	0.3828		13.80	0.5471		26.30	1.0348	67	8.67
	9.80	0.3867		13.90	0.5510		26.40	1.0387	66	8.66
	9.90	0.3906			0.5549		26.50	1.0426	65	8.65
	10.00	0.3945		14.00	0.5588		26.60	1.0465	64	8.64
		0.3950		14.10	0.5627		26.70	1.0504	63	8.63
	10.10	0.3987			0.5666		26.80	1.0543	62	8.62
	10.20	0.4026			0.5705		26.90	1.0582	61	8.61

SIZE AND LETTER SIZES

Zeus Engineering Handbook

**Paul Anderson, David Hills-
Taylor, Andrew Topliss, C.J. Polly
Booker, Andrew Buckenham**



Zeus Engineering Handbook:

The Enigmatic Realm of **Zeus Engineering Handbook**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Zeus Engineering Handbook** a literary masterpiece penned by a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those who partake in its reading experience.

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