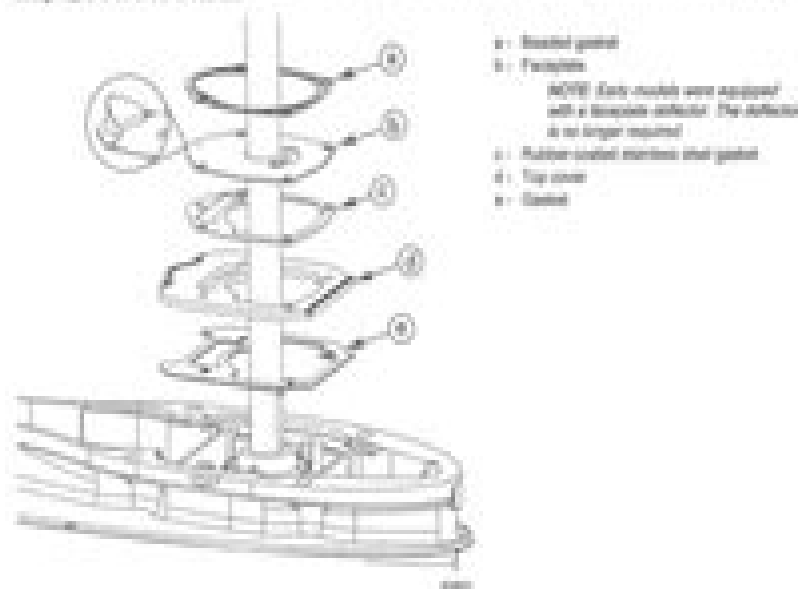
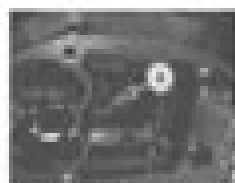


4. Remove the top coated gasket, fangsplate, rubber-coated stainless steel gasket, top cover, and the lower gasket by lifting straight up and off of the drive shaft.



Clearing and Inspection

1. With the gear housing removed, inspect the water tube fitting inside the drive shaft housing for wear or damage. On XL and XXL generators, be sure to check the O-ring in the water tube extension. Replace worn or damaged components.



2. Inspect the water seal coupler and O-ring for wear or damage. Replace worn or damaged parts.



3. Inspect the fangsplate and water pump liner for grooves or rough surfaces.
NOTE: The circular grooves on the fangsplate, formed by the impeller, will not affect water pump output.

4. Inspect all gaskets for damage and replace as required. Inspect the coated surface on the stainless steel gasket for corrosion or damage. If the coating is scratched or damaged, replace the stainless steel gasket.



5. Inspect the top cover seals. Replace worn, damaged, or missing seals.



6. Inspect the impeller seal surfaces and ends of the impeller blades for cracks, leaks, and wear. Replace the impeller if any of these conditions are found.
7. Inspect the impeller hub for cracks, and ensure that the impeller is bonded to the hub.



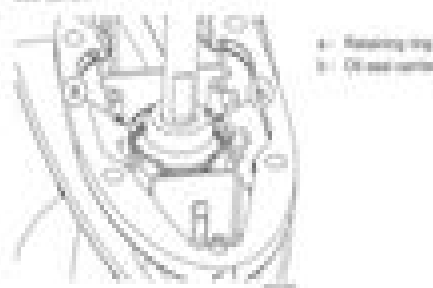
8. Inspect the impeller for a ground or melted appearance, caused by operation without sufficient water supply. Replace the impeller if any of these conditions exist.
IMPORTANT: When completing gear housing repairs that require removal of the water pump impeller, it is recommended the impeller be replaced. However, if the impeller must be used, do not bond in reverse to original rotation; premature impeller failure will occur.

Oil Seal Carrier

Removal

NOTE: Push down on the oil seal carrier to aid in the removal of the retaining ring above the oil seal carrier.

1. While pushing down on the oil seal carrier, use a flat bar screwdriver to aid in the removal of the retaining ring above the oil seal carrier.



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