- 12 Remove clutch body (15) and synchronizer ring (16).
- 13 Remove sliding sleeve (17).

#### NOTE

Use cloth to catch released pressure pieces (18) and compression springs (19) when pulling off sliding sleeve.

- 14 Place two-leg or three-leg puller on 2nd speed helical gear (23). Pull off helical gear together with bush (24), clutch body (22), synchronizer ring (21) and synchronizer hub (29). Use adapter.
- 15 Remove needle cage (25).
- 16 Clamp output end of mainshaft.
- 17 Attach 2- or 3-leg puller underneath sliding sleeve (26) and pull off synchronizer ring (27, clutch body (28), roller bearing (29) and helical gear (30). Use adapter.

#### NOTE

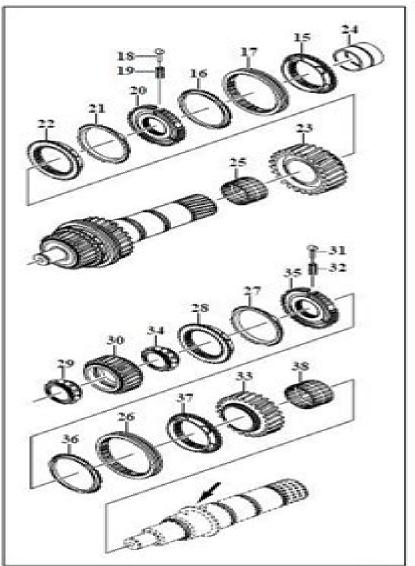
Use cloth to catch released pressure pieces (31) and compression springs (32) when pulling off sliding sleeve.

18 Remove pressure pieces and springs. Attach 2- or 3-leg puller underneath 3rd-speed helical gear (33) and pull off together with roller bearing (34), synchronizer hub (35), synchronizer ring (36) and clutch body (37). Use adapter.

#### CAUTION

Do not attach puller to mainshaft collar (see arrow).

19 Remove needle cage (38).



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# **Zf Transmission Rebuild Manual**

Scott C. Dulebohn

### **Zf Transmission Rebuild Manual:**

How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission *Chilton's Truck and Van Repair Manual*, 1986

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