Transfer Removal and Installation (LT-F400/F)

- Remove the generator cover. Refer to "Generator Removal and Installation in Section 1J (Page 1J-5)".
- Remove the washer and transfer idle gear (1) with bearings.
- 3) Remove the shaft and transfer gear shift fork (2).
- 4) Remove the washer and transfer high gear (3).



- 5) Remove the spacer (4).
- Remove the washer and transfer selecting dog (5).



IRESTANTACIONOTIS IOT

Remove the snap ring (6).

Special tool (Snap ring pliers)

8) Remove the washer and transfer low gear (7).



9) Remove the bushing (8) and washer (9).



 Remove the transfer gearshift cam assembly (10) and transfer gearshift shaft No.2 (11).



H27911300082-01

11) Remove the transfer driven gear (12).



MEGRATINE SCHOOLSES NO

 Remove the transfer output shaft, if necessary. Refer to "Drive Bevel Gear Removal and Installation (LT-F400/F) in Section 3D (Page 3D-15)".

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Minjie Lin

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