



Fig. 81. Connecting timing tester.

- c. Find TDC on the dial gauge by turning the crankshaft slowly. At TDC set the dial indicator to "ZERO".
- d. Turn the crankshaft slowly clockwise (the reverse of normal engine rotation); stop when the tester sound fades out.
- e. Read the dial gauge indication. This shows the ignition timing in piston travel from TDC.

#### Laying the Magneto Lead Wire

Fix the magneto lead wire ① to the frame using clamp ② and vinyl tapes ③ referring to the figure below.

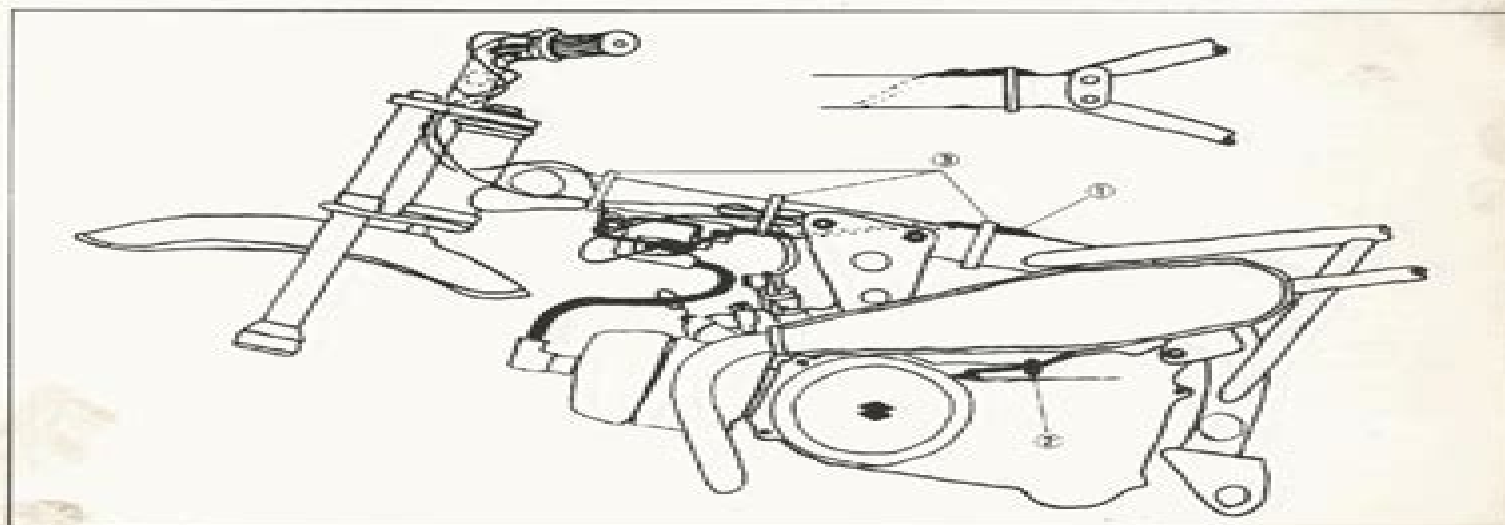


Fig. 82.

#### Required tools:

Timing gauge (09931-00112)

Timing tester (09900-27003)

	Timing retards	Std.	Timing advances
Crankshaft angle (degrees)	22	24	26
Piston distance (mm)	1.69	2.00	2.34

**NOTE:** When the ignition timing is not as specified, readjust the point gap correctly.

# Suzuki 50 Jr Service Manual

**M Mark**



## Suzuki 50 Jr Service Manual:

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## **Table of Contents Suzuki 50 Jr Service Manual**

1. Understanding the eBook Suzuki 50 Jr Service Manual
  - The Rise of Digital Reading Suzuki 50 Jr Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki 50 Jr Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Suzuki 50 Jr Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki 50 Jr Service Manual
  - Personalized Recommendations
  - Suzuki 50 Jr Service Manual User Reviews and Ratings
  - Suzuki 50 Jr Service Manual and Bestseller Lists
5. Accessing Suzuki 50 Jr Service Manual Free and Paid eBooks
  - Suzuki 50 Jr Service Manual Public Domain eBooks
  - Suzuki 50 Jr Service Manual eBook Subscription Services
  - Suzuki 50 Jr Service Manual Budget-Friendly Options
6. Navigating Suzuki 50 Jr Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Suzuki 50 Jr Service Manual Compatibility with Devices
- Suzuki 50 Jr Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Suzuki 50 Jr Service Manual
  - Highlighting and Note-Taking Suzuki 50 Jr Service Manual
  - Interactive Elements Suzuki 50 Jr Service Manual
- 8. Staying Engaged with Suzuki 50 Jr Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Suzuki 50 Jr Service Manual
- 9. Balancing eBooks and Physical Books Suzuki 50 Jr Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Suzuki 50 Jr Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki 50 Jr Service Manual
  - Setting Reading Goals Suzuki 50 Jr Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki 50 Jr Service Manual
  - Fact-Checking eBook Content of Suzuki 50 Jr Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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