

# SUZUKI DT50, DT60 AND DT65

## (Prior to 1985)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

#### TUNE-UP

Hp/rpm:	
DT50 .....	50/4800-5500
DT60 .....	60/4800-5500
DT65 .....	65/4800-5500

Bore:	
DT50 (Prior to 1984) .....	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65 .....	84 mm (3.31 in.)

Stroke .....	72 mm (2.83 in.)
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Number of Cylinders .....	2
Displacement:	
DT50 (Prior to 1984) .....	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65 .....	798 cc (48.89 cu. in.)

Spark Plug:	
NGK .....	B8HS*
Electrode Gap .....	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type .....	Breakerless
Carburetor:	
Make .....	Mikuni
Model .....	B40-32

Fuel:Oil Ratio .....	50:1†
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\*1984 DT50 models use NGK B8HS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

#### SIZES—CLEARANCES

Piston Ring End Gap .....	0.2-0.4 mm (0.008-0.016 in.)
Piston Pin Diameter .....	19.995-20.000 mm (0.7872-0.7874 in.)

Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984) .....	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65 .....	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal .....	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shake .....	5.0 mm (0.20 in.)
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#### TIGHTENING TORQUES

Cylinder Head:	
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
10 mm .....	40-60 N·m† (29-44 ft.-lbs.)
Crankcase .....	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover .....	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut .....	200-210 N·m (145-152 ft.-lbs.)
Gearcase Pinion Nut .....	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut .....	50-60 N·m (36-44 ft.-lbs.)

Standard Screws:	
Unmarked or Marked "4"	
5 mm .....	2-4 N·m (2-3 ft.-lbs.)
6 mm .....	4-7 N·m (3-5 ft.-lbs.)
8 mm .....	10-16 N·m (7-12 ft.-lbs.)
10 mm .....	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel	
5 mm .....	2-4 N·m (2-3 ft.-lbs.)
6 mm .....	6-10 N·m (5-7 ft.-lbs.)
8 mm .....	15-20 N·m (11-15 ft.-lbs.)
10 mm .....	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5	
5 mm .....	3-6 N·m (2-5 ft.-lbs.)
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
8 mm .....	18-28 N·m (13-20 ft.-lbs.)
10 mm .....	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

# Suzuki 50 Outboard Service Manual

**L Cohen**



## **Suzuki 50 Outboard Service Manual:**

## **Suzuki 50 Outboard Service Manual** Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Suzuki 50 Outboard Service Manual**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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