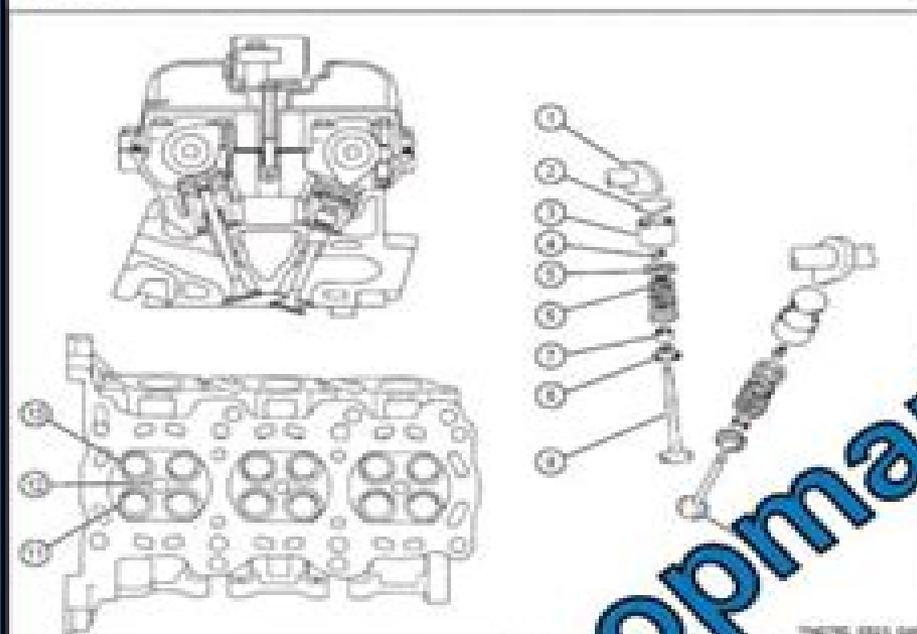


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THEORY OF OPERATION

4.5 Cylinder Head and Valve Train

See Figure 4-10.



- | | |
|--------------------------|--------------------------|
| 1. Camshaft Lock | 6. Valve Spring |
| 2. Shim | 7. Valve Lock |
| 3. Tappet | 8. Valve Spring Retainer |
| 4. Retainer Lock | 9. Valve Retainer |
| 5. Valve Spring Retainer | 10. Shim |

The twin cam, 4-valve per cylinder head is cast with an aluminum alloy that is both lightweight and efficient in heat dissipation. Valve angle is also made for a compact head design. The spark plug port (12) is located in the combustion chamber, with the spark plug being a pre-heated design for better combustion efficiency.

The intake (11) and exhaust ports (13) are arranged in a cross-flow style with each cylinder having two intake and two exhaust valves for improved intake and exhaust efficiency. Intake valves are faced with a dual angle while exhaust valves have a single angle face.

The valve spring retainer (5), valve spring (6), valve lock (7), and valve spring seat (8) are all installed over the valve stem and held in place with the retainer lock (4).

The valves (9 and 10) are pushed down directly with the camshaft lobe (1) via stem (2) and tappet (3). Valve lift is adjusted by varying the thickness of the shim (10).

SPECIFICATIONS AND GENERAL INFORMATION

Engine Component Locations

See Figures 2-2 through 2-6.



Figure 2-2

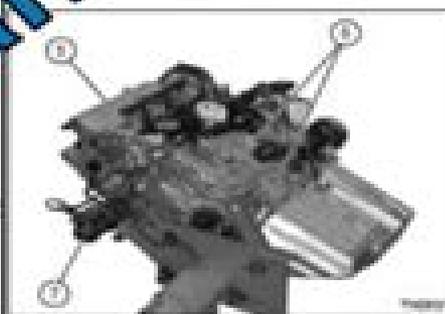
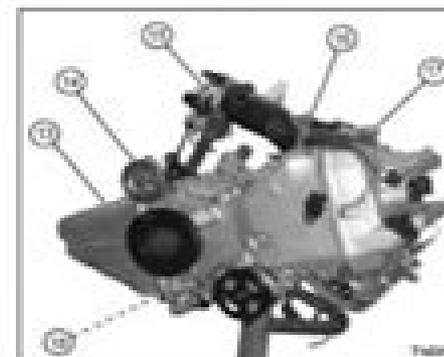


Figure 2-3



- | | |
|-------------------|---------------------|
| 1. Throttle body | 3. Throttle housing |
| 2. Throttle cable | 4. Throttle lock |

Figure 2-4



- | | |
|-------------------|----------------------|
| 1. Oil Pan | 3. Oil Filter |
| 2. Oil Pump | 4. Oil Filter Holder |
| 5. Oil Filter Cap | 6. Oil Filter Seal |

Figure 2-5

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