

SUZUKI

DR 750S
800S

SERVICE MANUAL

DR750SK ('83-MODEL)

DR800SL ('90-MODEL)

DR800SM ('91-MODEL)

DR800SN ('92-MODEL)

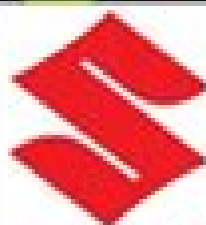
DR800SP ('93-MODEL)

DR800SR ('94-MODEL)

DR800SS ('95-MODEL)

DR800ST ('96-MODEL)

DR800SV ('97-MODEL)



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An Official Suzuki Service Manual

- After installing the countershaft assembly and driveshaft assembly into the left crankcase, fit the gears/sh forks ①, ② and ③ into the gears/sh fork grooves.



- ① For 4th drive gear (No. 1)
- ② For 1st drive gear (No. 2)
- ③ For 2nd drive gear (No. 3)

NOTE:

Three kinds of gears/sh forks ①, ② and ③ are used. They resemble each other very much in external appearance and marking.

Carefully examine the illustrations for correct installing positions and functions.



- Fit the gears/sh forks as shown in Fig. so that the gears/sh forks shafts can be inserted easily.
- Be sure to face the engraved line ④ on the fork shaft No. 2 to the engine outer side.



CRANKCASE

When reassembling the crankcase pay attention to the following points:

- Remove excess material on the mating surfaces of right and left halves of crankcase and thoroughly remove all scale.
- Fit the new O-ring ⑤ and dowel pins ⑥ on the left half as shown in Fig.



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