

SUZUKI DT90 AND DT100

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT90	90/5000-5600
DT100	100/5000-5600
Bore	84 mm (3.31 in.)
Stroke	64 mm (2.52 in.)
Number of Cylinders	4
Displacement	1419 cc (86.6 cu. in.)
Spark Plug	NGK BR8HS-10
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	Suzuki Microlink
Carburetor Make	Mikuni

SIZES—CLEARANCES

Piston Ring End Gap:	
Standard	0.20-0.40 mm (0.008-0.016 in.)
Wear Limit	0.80 mm (0.031 in.)
Standard Piston Diameter	83.865-83.880 mm (3.3018-3.3024 in.)
Standard Cylinder Diameter	84.000-84.015 mm (3.3071-3.3077 in.)
Piston-to-Cylinder Clearance:	
Standard	0.12-0.15 mm (0.005-0.006 in.)
Wear Limit	0.22 mm (0.0087 in.)
Piston Pin Diameter:	
Standard	19.995-20.000 mm (0.7872-0.7874 in.)
Wear Limit	19.980 mm (0.7866 in.)
Piston Pin Bore Diameter:	
Standard	20.002-20.010 mm (0.7875-0.7878 in.)
Wear Limit	20.030 mm (0.7886 in.)
Max. Allowable Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Allowable Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)

TIGHTENING TORQUES

Cylinder Head Cover	8-12 N-m (71-106 in.-lbs.)
Cylinder Head	28-32 N-m (21-24 ft.-lbs.)
Cylinders	46-54 N-m (34-40 ft.-lbs.)
Exhaust Cover	8-12 N-m (71-106 in.-lbs.)
Flywheel Nut	250-260 N-m (184-192 ft.-lbs.)
Gearcase Pinion Nut	80-100 N-m (59-73 ft.-lbs.)
Propeller Shaft Nut	50-62 N-m (37-45 ft.-lbs.)
Water Pump Housing	15-20 N-m (11-14 ft.-lbs.)

Standard Screws:

Unmarked or Marked "4"	
5 mm	2-4 N-m (18-35 in.-lbs.)
6 mm	4-7 N-m (35-62 in.-lbs.)
8 mm	10-16 N-m (88-141 in.-lbs.)
10 mm	22-35 N-m (16-25 ft.-lbs.)
Stainless Steel	
5 mm	2-4 N-m (18-35 in.-lbs.)
6 mm	6-10 N-m (53-88 in.-lbs.)
8 mm	15-20 N-m (11-14 ft.-lbs.)
10 mm	34-41 N-m (25-30 ft.-lbs.)
Marked "7"	
5 mm	3-6 N-m (26-53 in.-lbs.)
6 mm	8-12 N-m (71-106 in.-lbs.)
8 mm	18-20 N-m (13-14 ft.-lbs.)
10 mm	40-60 N-m (29-44 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with oil injection. The recommended oil is Suzuki Outboard Motor Oil or a suitable equivalent NMMA certified

TC-WII engine oil. The recommended fuel is unleaded gasoline with a minimum pump octane rating of 85.

During break-in (first five hours of operation), a 50:1 fuel and oil mixture should be used in the fuel tank in combination with the oil injection system to

ensure adequate engine lubrication. After break-in period, switch to straight gasoline in the fuel tank.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. The recommended oil is Suzuki Outboard Motor Gear Oil or a good qual-

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Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above *Suzuki Suzuki, Motor Co. Ltd,1977* **Suzuki DT 3.5 Service Manual** ,1979 Suzuki Outboard Motor ,1987 *Suzuki DT25 Service Manual* Suzuki Motor Co,1976 Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu), Suzuki LT-F250 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 Suzuki Service Manual Suzuki Jidosha Kogyo Kabushiki Kaisha. International Service Department,197? Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 *Suzuki Service Manual, Model TS250R.* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 Suzuki DT9.9/16 Service Manual ,1984 Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1974 *Suzuki Service Manual, Model TS 185* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki Service Manual** Suzuki Motor Company, **Suzuki VS1400 93-97 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1992 This manual is suitable for experienced mechanics as well as apprentice mechanics and do it yourself mechanics *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Overseas Marketing Division,1976 **Suzuki Service Manual, DR250** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1990 **Suzuki Service Manual [for] Suzuki GT380** Suzuki Motor Co. Ltd,1972 **Suzuki SA 413 Supplementary Service Manual** ,1986 **Suzuki Service Manual** ,1969

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Table of Contents Suzuki Dt115 Manual Service

1. Understanding the eBook Suzuki Dt115 Manual Service
 - The Rise of Digital Reading Suzuki Dt115 Manual Service
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt115 Manual Service
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt115 Manual Service
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt115 Manual Service
 - Personalized Recommendations

- Suzuki Dt115 Manual Service User Reviews and Ratings
- Suzuki Dt115 Manual Service and Bestseller Lists
- 5. Accessing Suzuki Dt115 Manual Service Free and Paid eBooks
 - Suzuki Dt115 Manual Service Public Domain eBooks
 - Suzuki Dt115 Manual Service eBook Subscription Services
 - Suzuki Dt115 Manual Service Budget-Friendly Options
- 6. Navigating Suzuki Dt115 Manual Service eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt115 Manual Service Compatibility with Devices
 - Suzuki Dt115 Manual Service Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt115 Manual Service
 - Highlighting and Note-Taking Suzuki Dt115 Manual Service
 - Interactive Elements Suzuki Dt115 Manual Service
- 8. Staying Engaged with Suzuki Dt115 Manual Service
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt115 Manual Service
- 9. Balancing eBooks and Physical Books Suzuki Dt115 Manual Service
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt115 Manual Service
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Dt115 Manual Service
 - Setting Reading Goals Suzuki Dt115 Manual Service
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Dt115 Manual Service
 - Fact-Checking eBook Content of Suzuki Dt115 Manual Service

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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