

# SUZUKI DT50, DT60 AND DT65

## (Prior to 1985)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

#### TUNE-UP

Hp/rpm:	
DT50 .....	50/4800-5500
DT60 .....	60/4800-5500
DT65 .....	65/4800-5500

Bore:	
DT50 (Prior to 1984) .....	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65 .....	84 mm (3.31 in.)

Stroke .....	72 mm (2.83 in.)
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Number of Cylinders .....	2
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Displacement:	
DT50 (Prior to 1984) .....	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65 .....	798 cc (48.69 cu. in.)

Spark Plug:	
NGK .....	BSHS*
Electrode Gap .....	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type .....	Breakerless
Carburetor:	

Make .....	Mikuni
Model .....	B40-32

Fuel:Oil Ratio .....	50:1†
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\*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

#### SIZES - CLEARANCES

Piston Ring End Gap .....	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter .....	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984) .....	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65 .....	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal .....	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shake .....	5.0 mm (0.20 in.)
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#### TIGHTENING TORQUES

Cylinder Head:	
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
10 mm .....	40-60 N·m† (29-44 ft.-lbs.)
Crankcase .....	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover .....	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut .....	200-210 N·m (145-152 ft.-lbs.)
Gearcase Pinion Nut .....	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut .....	50-60 N·m (36-44 ft.-lbs.)

Standard Screws:	
Unmarked or Marked "4"	
5 mm .....	2-4 N·m (2-3 ft.-lbs.)
6 mm .....	4-7 N·m (3-5 ft.-lbs.)
8 mm .....	10-16 N·m (7-12 ft.-lbs.)
10 mm .....	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel	
5 mm .....	2-4 N·m (2-3 ft.-lbs.)
6 mm .....	6-10 N·m (5-7 ft.-lbs.)
8 mm .....	15-20 N·m (11-15 ft.-lbs.)
10 mm .....	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5	
5 mm .....	3-6 N·m (2-5 ft.-lbs.)
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
8 mm .....	18-28 N·m (13-20 ft.-lbs.)
10 mm .....	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

# Suzuki 2outboard Service Manual

**Huangqi Zhang**



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## **Table of Contents Suzuki 2outboard Service Manual**

1. Understanding the eBook Suzuki 2outboard Service Manual
  - The Rise of Digital Reading Suzuki 2outboard Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki 2outboard Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Suzuki 2outboard Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki 2outboard Service Manual
  - Personalized Recommendations
  - Suzuki 2outboard Service Manual User Reviews and Ratings
  - Suzuki 2outboard Service Manual and Bestseller Lists
5. Accessing Suzuki 2outboard Service Manual Free and Paid eBooks

- Suzuki 2outboard Service Manual Public Domain eBooks
- Suzuki 2outboard Service Manual eBook Subscription Services
- Suzuki 2outboard Service Manual Budget-Friendly Options
- 6. Navigating Suzuki 2outboard Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Suzuki 2outboard Service Manual Compatibility with Devices
  - Suzuki 2outboard Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Suzuki 2outboard Service Manual
  - Highlighting and Note-Taking Suzuki 2outboard Service Manual
  - Interactive Elements Suzuki 2outboard Service Manual
- 8. Staying Engaged with Suzuki 2outboard Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Suzuki 2outboard Service Manual
- 9. Balancing eBooks and Physical Books Suzuki 2outboard Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Suzuki 2outboard Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki 2outboard Service Manual
  - Setting Reading Goals Suzuki 2outboard Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki 2outboard Service Manual
  - Fact-Checking eBook Content of Suzuki 2outboard Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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