

- Remove the oil pan cover. Measure the camshaft clearance to check the main bearing clearance. Replace bearings if clearance is not in specification.



Main Bearing Clearance	
1.000 - 1.020 in. (25.4 - 26.0 mm)	

- If installation of the main bearings is required, see the Main Bearing Section and installation in Cylinder Block Assembly.

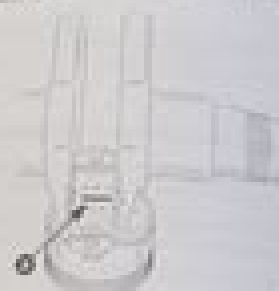
Checking Connecting Rod Bearing Clearance

IMPORTANT: Do not interchange upper and lower bearings. Assembly bearings in their own position.

- Clean all the oil from the connecting rod bearing surfaces and connecting rod journals on the crankshaft.

NOTE: Refer to instructions in Cylinder Block Assembly for selecting and installing connecting rod bearings.

- Place a piece of plastigage on the connecting rod journals.



- Fasten up.

IMPORTANT: Do not rotate connecting rod when checking clearance.

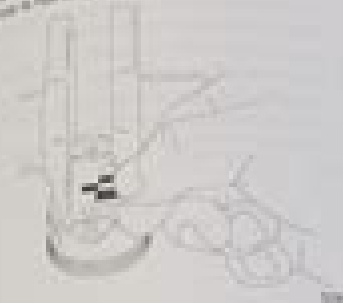
- Install the connecting rod to the respective journal. Tighten connecting rod bolts in sequence in two steps to the specified torque.



- Connecting Rod Bolts

Connecting Rod Bolt Torque	
1st: 50 lb. in. (5 N m)	
2nd: 150 lb. in. (17 N m)	

- Remove the connecting rod cap. Measure the connecting plastigage to check the connecting rod oil clearance. Replace bearings if oil clearance is not in specification.



Connecting Rod Oil Clearance	
0.005 - 0.020 in. (0.127 - 0.508 mm)	

Thermostat

- Measure the lift of the thermostat at the operating water temperature listed.



Water Temperature	Valve Lift
121° - 143° F 50° - 62° C	0 in. (0 mm)
Above 158° F (70° C)	Minimum: 0.12 in. (3 mm)

Temperature Switch

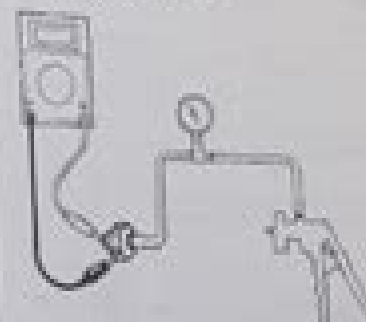
- Check continuity of switch.



Temperature Switch Continuity Check	
Below 170° F (77° C)	No Continuity
Above 170° F (77° C)	Continuity

Oil Pressure Switch

- Check continuity of switch.



Oil Switch Switch Continuity Check	
Below 2.9 PSI (20.0 kPa)	Continuity
Above 2.9 PSI (20.0 kPa)	No Continuity

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