SUZUKI DT9.9 AND DT16 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT9.9	DT16
Horsepower	9.9	16
Bore	5-6 mm	59 mm
Stroke	52 mm	52 mm
Displacement	256 cc	284 cc
Spark Plug:		
NGK	B6HS	B7HS
Electrode gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker point gap	Recalceriess.	Breakerless
Carburetor:		
Make	Millouggi	Millouri
Model	BV24-16	BV24-19
Fuel:Oil Ratio	5-0-1	5-0-1
SIZES-CLEARANCES		
Piston Ring End Gap	0.15-0.35 mm	0.15-0.35 mm
Piston Pin Diameter	13.995-14.000 mm	13 995-14 000 mm
Piston to Cylinder Wall	AND ADDRESS OF THE PARTY OF THE	A TOTAL OF THE PARTY OF THE PAR
Clearance	0.042-0.058 mm	0.042-0.058 mm
Many Commission to Descript at	CONTRACTOR STATE	OUT TO STATE OF THE STATE OF TH
Main Bearing Journal	0.05 mm	0.05 mm
Max. Connecting Rod Small End	OCONO BERRIE	TOWNS SEEDING
Side Shake	4.0 mm	4.0 mm
Side Shake	4.0 mm	400 man
TIGHTENING TOROUES		
Cylinder Head	18-28 Nom	18-28 Norm
Crankease	10 40 11 11	10 10 11
6 mm	8-12 N-m	8-12 N-m
8 man	18-28 N:m	1.8-28 N m
Flywheel Nut	80-90 N·m	80-90 N m
Standard Screws	00-00 14-10	GO-50 74 - HI
6 mm	2-4 N·m	2-4 N-m
	4-7 N·m	4-7 N - m
6 mm		10-16 N·m
8 mm	10-16 N·m 22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuelcoil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a NMMA certified two-stroke engine oil or Suzuki "CCI" oil. When using any other type of two-

stroke engine oil, fuel:oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit geam and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil is recommended. Oil capacity of gear-case with integral exhaust outlet in the lower housing is approximately 220 mL. Oil capacity of gearcase with through-the-propeller exhaust is approximately 200 mL. Reimstail vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

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