

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

Bearing Inspection

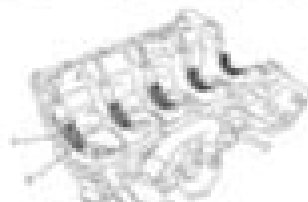
General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTES

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plate (1) the full width of bearing (parallel to crankshaft) on journal, and set it on base.



4) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.9 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.0 ft·lb) according to numerical order in figure.

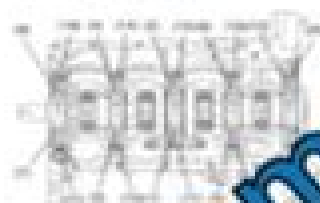
Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.9 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.0 ft·lb) by the specified procedure.



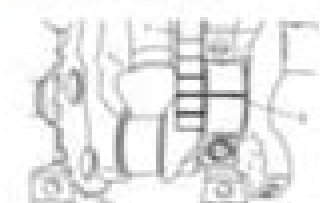
5) Remove bearing caps. Put on gauging plate, and check the gauging plate width at its widest part. If it exceeds its limit, replace the bearing.

6) Repeat steps 1) to 5) until proper bearing clearance is obtained. Only produce proper bearing clearance.

7) If necessary, and be necessary to inspect the bearing for use of 0.25 mm undersize.

8) After installing new bearing, recheck clearance.

Bearing clearance
Standard: 0.021 - 0.044 mm (0.0008 - 0.0017 in.)
Limit: 0.054 mm (0.0021 in.)



Cylinder Head Components

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Component	Part No.	Description	Torque (N·m)	Torque (kgf·m)	Torque (ft·lb)
Cylinder head	1	Cylinder head bolt	30	2.2	22.0
	2	Cylinder head nut	25	2.2	18.0
Cylinder head gasket	3	Cylinder head gasket	-	-	-
	4	Cylinder head gasket	-	-	-
Cylinder head	5	Cylinder head	-	-	-
	6	Cylinder head	-	-	-
Cylinder head	7	Cylinder head	-	-	-
	8	Cylinder head	-	-	-
Cylinder head	9	Cylinder head	-	-	-
	10	Cylinder head	-	-	-

Suzuki Drz4owners Manual

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Suzuki Trail Bikes Owners Workshop Manual Mansur Darlington, 1975 **Suzuki GS & DR125 Singles Owners Workshop Manual** Jeremy Churchill, Pete Shoemark, 1988-01-01 **Suzuki Ts 50x Owner S Workshop Manual** Richard Stone, Stone Richard Staff, 1994-12-01 Suzuki CS50 owner's manual, 1981 *Suzuki Trail Bikes Owners Workshop Manual* Chris Rogers (Writer on automotive engineering), 1982 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu),

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