

SUZUKI

SUZUKI AMERICA CORPORATION
3251 E. Imperial Highway
P.O. Box 1000
Brea, California 92621

SUZUKI DT30 (Prior To 1988)

CONDENSED SERVICE MANUAL

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	30/4900-5500
Bore	71 mm (2.80 in.)
Stroke	63 mm (2.48 in.)
Number of Cylinders	2
Displacement	499 cc (30.45 cu. in.)
Spark Plug:	
NGK	BR7HS
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	650-700 rpm
Fuel:Oil Ratio	50:1

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston-to-Cylinder Clearance:	
Prior To 1987	0.067-0.082 mm (0.0026-0.0032 in.)
After 1986	0.087-0.102 mm (0.0034-0.0040 in.)
Piston Pin Diameter	17.995-18.000 mm (0.7085-0.7087 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.06 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake	5.0 mm (0.020 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m (11-14 ft.-lbs.)
Crankcase:	
6 mm	8-12 N·m (6-8 ft.-lbs.)
8 mm	20-26 N·m (14-19 ft.-lbs.)

TIGHTENING TORQUES CONT.

Flywheel Nut	130-150 N·m (94-108 ft.-lbs.)
Cylinder Head Screws:	
6 mm	8-12 N·m (6-8 ft.-lbs.)
8 mm	20-26 N·m (14-19 ft.-lbs.)
Gearcase Pinion Nut	18-22 N·m (13-16 ft.-lbs.)
Propeller Shaft Nut	27-30 N·m (19-21 ft.-lbs.)
Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
Marked "7" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

Suzuki Dt40 Repair Manual

A Gutmann



Suzuki Dt40 Repair Manual:

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above Suzuki Suzuki, Motor Co. Ltd,1977 Suzuki 2-225 HP OB & Jt D85-91 Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 *Suzuki DT 3.5 Service Manual* ,1979 Suzuki Outboard Motor ,1987 **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 **Suzuki GSX-R and Katana GSX-F** John Haynes,1998-01-01 HY SUZ GSX R750 85 96 *Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual* Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Suzuki GS500E Twin Matthew Coombs,1997 Contains some history of Suzuki and this models development as well as a complete step by step guide to servicing and overhaul **Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual** Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more *Suzuki SV650 and SV650S* Matthew Coombs,2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005 **Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol** Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki Volusia/Boulevard C50 (2001-2019) Clymer Repair Manual** Clymer Publications,2020-02-25 Complete coverage for your 2001 20019 Suzuki Volusia Boulevard C50 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair

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