

SUZUKI DT20 and DT25 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT20	DT25
Rp	17.5	22
Bore	64 mm	68 mm
Stroke	61.5 mm	61.5 mm
Displacement	200 cc	247 cc
Spark Plug:		
NGK	BT10S	BT10S
Electrode Gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker Point Gap	Breakerless	Breakerless
Carburetor:		
Make	Mikuni	Mikuni
Model	SV20-22	SV25-26
Fuel/Oil Ratio	50:1	50:1
SIZES - CLEARANCES		
Piston Ring End Gap	0.15-0.25 mm	0.15-0.25 mm
Piston Pin Diameter	13.995-14.000 mm	13.995-14.000 mm
Piston to Cylinder Wall Clearance	0.040-0.050 mm	0.040-0.050 mm
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm	0.05 mm
Max. Con. Rod Small End Side Skirt	3.0 mm	3.0 mm
TIGHTENING TORQUES		
Cylinder Head	24-28 N·m	24-28 N·m
Crankcase	24-28 N·m	24-28 N·m
Exhaust Cover	8-12 N·m	8-12 N·m
Flywheel Nut	100-110 N·m	100-110 N·m
Standard Screws:		
5 mm	2-4 N·m	2-4 N·m
6 mm	4-7 N·m	4-7 N·m
8 mm	20-15 N·m	20-15 N·m
10 mm	22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 50:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a SAE certified two-stroke engine oil or Suzuki "OCF" oil. When using any other type of two-stroke engine oil, fuel/oil ratio should be 20:1 during break-in and 20:1 for normal service. Manufacturer recommends

regular or no-load automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil should be used. Gearcases with exhaust outlet to gearcase require 180 mL of gear oil while through-the-propeller exhaust models require 300 mL of gear oil. Ballast vent and oil plug securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni carburetor is used on all models. Refer to Fig. S28-1 for exploded view. Initial setting of pilot air screw (5) from a lightly seated position should be 1 1/2 turns on DT20 models and 1 1/4 to 1 1/2 turns on DT25 models. Final carburetor adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust throttle stop

Suzuki Dt 16 Outboard Manual

Penton Staff



Suzuki Dt 16 Outboard Manual:

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above World Fishing ,1978

Boating ,1978-07 *Suzuki Outboard Motor, DT14-16* ,1977 *The English Catalogue of Books* Sampson Low,1966 Vols for 1898 1968 include a directory of publishers **Suzuki Outboard Motor DT 50/60/65** ,1987 *Paperbound Books in Print* ,1991 The Book Buyer's Guide ,1963 **Whitaker's Books in Print** ,1998 **Suzuki DT9.9/16 Service Manual** ,1984 *The Waterways Journal* ,1983-04 *Suzuki 2-140 HP OB 77-1984* Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 *Suzuki Outboard Motor, DT9.9* ,1977 **Suzuki Outboard Motor, DT2** ,1976* **Suzuki Outboard Motor, DT7.5-9** ,1976 **Suzuki** Suzuki, Motor Co. Ltd,1977 *Suzuki DT 3.5 Service Manual* ,1979 Suzuki Outboard Motor ,1987

Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on

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