



Volvo BM L70B



- Engine output power: 342 (254) kW (467 (324) hp)
- Operating weight 9,2 - 11,2 t (20000 - 24800 lb)
- Bucket: 3,5 - 5,0 m³ (2,1 - 3,2 yd³)
- Torque Parallel linkage
 - high breaking torque. Through-out the working range
 - excellent parallel off-park action
- Hydraulic drive engine
 - good low rpm loading and dumping
- Hydrostatic transmission with Volvo BM Automatic Power Shift
- Excellent use of available wheel space
- Drive Cab - protected cab with high control and safety
- Operator monitoring system
- Load sensing hydraulic system
- Working and steering hydraulic
- Stable and easy-to-operate precision steering
- Pilot operated working hydraulic
- Power take off for hydraulically powered external loads (optional)

VOLVO BM



SERVICE

Complete monitoring system gives information at regular service intervals time for troubleshooting information on the condition of the machine.

Service accessibility: Large, easy-to-open engine access panels with gas struts. Hoisted radiator, oil and water.

Full tank	100 l	26.4 (6.9) gal
Hydraulic tank	60 l	15.8 (4.2) gal



ENGINE

Engine delivers high torque even at low rpm. Quick response from low rpm even under full load. The machine can work at low engine speeds, which contributes to good fuel economy, less noise, less wear and longer life.

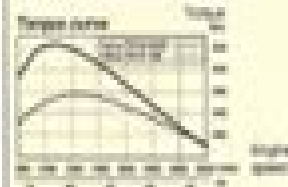
Engine: Volvo TD411 (20) or Volvo TD414 (22).

Hydraulic: in-line, direct injected, turbocharged 4 stroke diesel engine with wet sump-type oilpan design.

See following three pages

Engine	TD411 (20)	TD414 (22)	41 (2400)
Rated output at 2200 r/min (3300 rpm)	207 (279) kW (283 (390) hp)	220 (298) kW (298 (405) hp)	240 (325) kW (325 (441) hp)
Max. torque at 1500 r/min	30 (330) Nm (22 (243) lb-ft)	33 (363) Nm (24 (265) lb-ft)	35 (385) Nm (26 (300) lb-ft)
Rated output at 2200 r/min	207 (279) kW (283 (390) hp)	220 (298) kW (298 (405) hp)	240 (325) kW (325 (441) hp)
Rated torque at 1500 r/min	30 (330) Nm (22 (243) lb-ft)	33 (363) Nm (24 (265) lb-ft)	35 (385) Nm (26 (300) lb-ft)

* Low emissions high performance engine



ELECTRICAL SYSTEM

Complete monitoring system with complete information on the status of the machine's various systems.

Electrical system: with circuit board and controlled by Volvo. Prepared for retrofitting of optional equipment.

Control warning:

Control warning lamp for the following functions: engine oil pressure, engine coolant temperature, fuel quantity, hydraulic oil pressure in transmission, temperature of transmission, brake pressure, parking/brake function.

Voltage	24	V
Batteries	2x12	V
Battery capacity	2x100	Ah
Charging capacity at 275	4	A
Maximum capacity at 175	400	A
Alternator rating	1400 (10)	W
Water pump output	0.5	m³ (0.13 gal)



DRIVETRAIN

Overhaul and working hydraulic with maintenance cost after. Dependable design. Good acceleration, smooth productivity. Volvo BM system-compatible design. Hydraulic service.

Torque converter: Single stage

Transmission: Volvo BM Power Shift transmission of overhaul type with single rear control. Fast and smooth forward/reverse shifting.

Shifting system: Volvo BM Automatic Power Shift (APS)

Axles: Volvo BM. Fully floating axle shafts with planetary type hub reductions. Controlled axle loading. Flared front axle and arching rear axle. 100% differential lock on front axle (optional).

Transmission	Volvo BM APS		
Forward gears	5:0:1		
Reverse			
Forward/Reverse	High	Low (optional)	
1	4.76	11.7	each (optional)
2	10.8	5.4	each (optional)
3	24.1	5.2	each (optional)
4 (Forward only)	41.0	10.2 (1.6)	each (optional)

Measured with Volvo 111.2.0.07

Front and rear axle Volvo BM A40-10

Condition: new axle 100%

Ground clearance at 10° inclination 400 mm



BRAKE SYSTEM

Brake: vehicle system with the park brake high capacity and safety. Self-adjusting internal of shock-mounted disc brake. Good long service intervals.

Service brakes: Volvo BM. Independent system with accumulators. Fully hydraulically operated constant internal of shock-mounted disc brake. Transmission lock-in during braking can be programmed.

Parking brake: Manually operated drum brake at front axle input shaft.

Secondary brake: One of the service brake circuits in the parking brake fulfills the safety requirements.

Number of disc brakes	4
Number of accumulators	4
Volume, each	0.2 (0.13 US gal)

The brake system complies with the requirements of ISO 8855, SAE J2070 and EN2013-01

Volvo Bm L70b Wheel Loader Service Repair Manual Instant

John S. Mead



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