

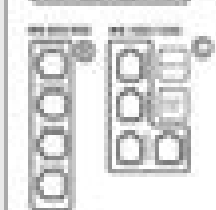
# Installation Procedure: EVC-E Volvo Penta IPS Triple

IPS 250/300/450/500/600, IPS 800/900, IPS 1050/1200

A WARNING symbol is used to  
draw attention to important safety  
instructions. Read and follow these  
instructions carefully to avoid  
injury or death.



## Engine connection



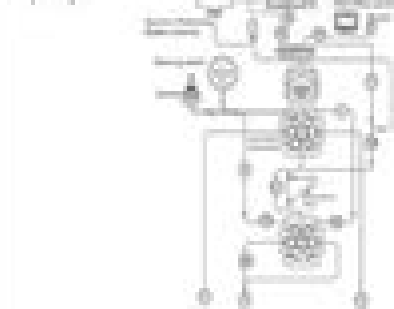
## Connection location



## Preparation and connections

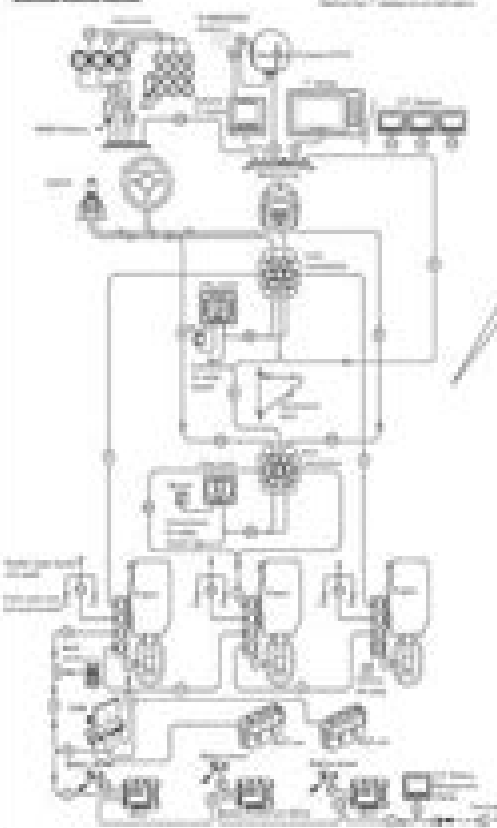


## Hydrolife

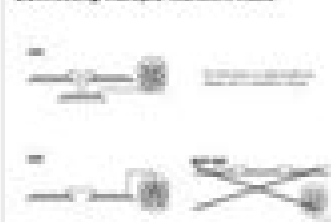


## Typical installation / Main station

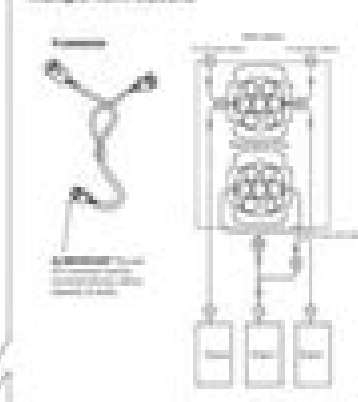
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IPS 800-900  
IPS 1050-1200



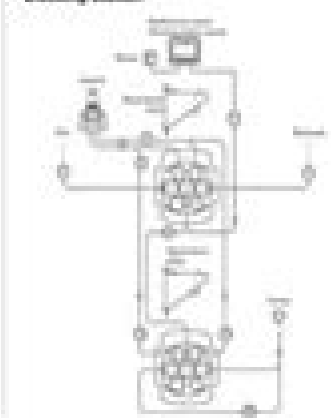
## Connecting multiple Multiblock tube



## Multiple helm stations



## Docking station



## Controls



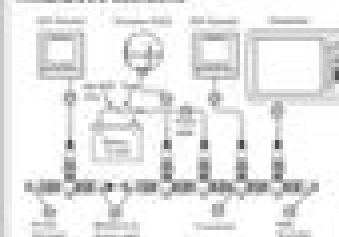
## Steering control unit



## GPS



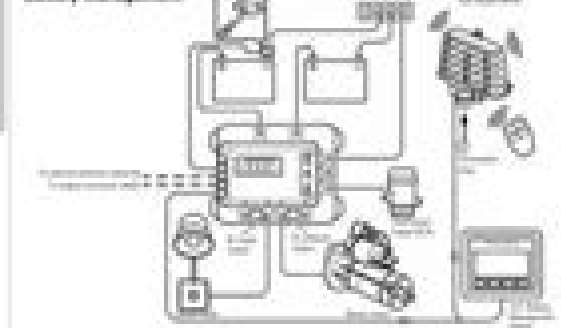
## WIRE2000 backbone



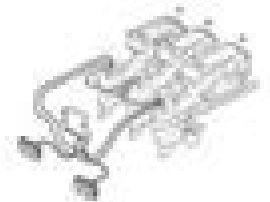
## ACX bus termination



## Battery Management



## ACP - Active Corrosion Protection



**VOLVO  
PENTA**

# Volvo Penta 2002 Parts Diagram

**AW Chickering**



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