

## Description

### General

The AQ150, 150A and 150B engines are six cylinder, water cooled, overhead valve units. They are constructed from the same basic engine, a 90° V-6 engine fitted with a two-barrel, down-draught carburetor. The cylinder heads have separate intake and exhaust channels, one for each valve. The crankshaft is carried in four main bearings.

The output is 150 h.p. (SAE) at 4200 r.p.m. The compression ratio is 9:1 and the piston displacement 3.7 litres (225 cu.in.).

The engines differ mainly from one another concerning the cooling system. The AQ 150 is fitted with a heat exchanger and is thus fresh-water cooled, while the AQ150A and B engines are sea-water cooled.

### Cylinder block

The cylinder block consists of two banks of cylinders, each with three cylinders, and is made of cast iron. The cylinder liners, which are surrounded by cooling jackets, are drilled directly into the block.

Concerning cylinder numbering, see Fig. 4.

### Cylinder heads with valves

The cylinder heads are of cast iron and are bolted on top of the block. Left and right cylinder heads are identical and interchangeable.

The valves have a suspension mounting and the valve guides are cast in the cylinder heads.

The cooling jackets are so constructed that the area adjacent to the spark plugs is also cooled.

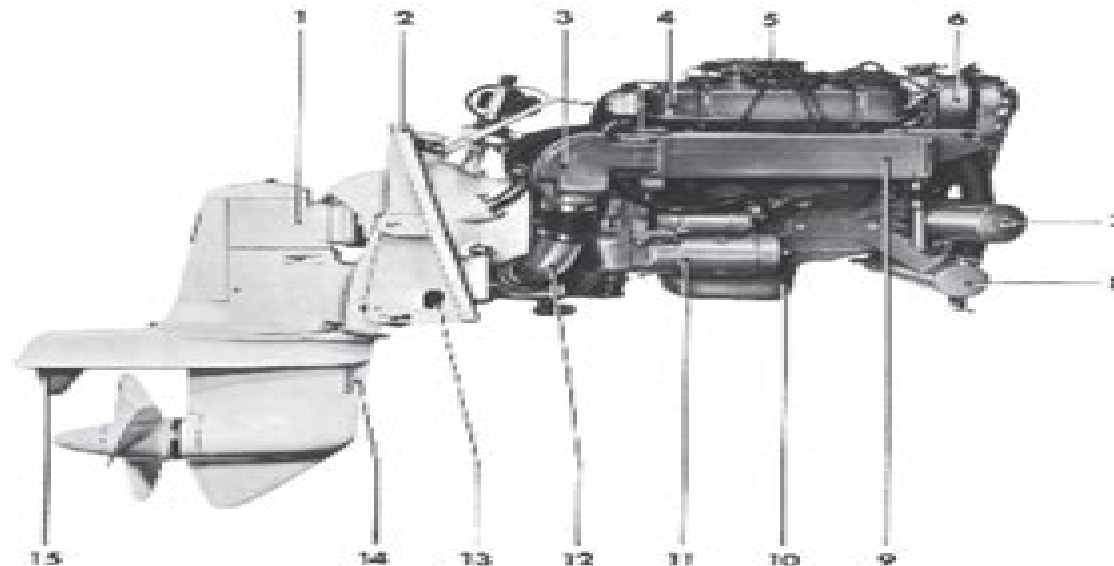


Fig. 1 AQ150/200, viewed from the starboard side

- |  |   |
|--|---|
| 1. Outboard drive                      | 9. Water-cooled exhaust manifold              |
| 2. Transom shield                      | 10. Sump                                      |
| 3. Exhaust manifold elbow (early type) | 11. Starter motor                             |
| 4. Rocker arm cover                    | 12. Exhaust pipe connection                   |
| 5. Flame arrester                      | 13. Outlet from by-pass line                  |
| 6. Alternator                          | 14. Cooling water inlet                       |
| 7. Oil filter                          | 15. Combined cooling water and exhaust outlet |
| 8. Heat exchanger                      |   |

# Volvo Penta Aq150 Engine Workshop Manual

**R Bogdan**



## **Volvo Penta Aq150 Engine Workshop Manual:**

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