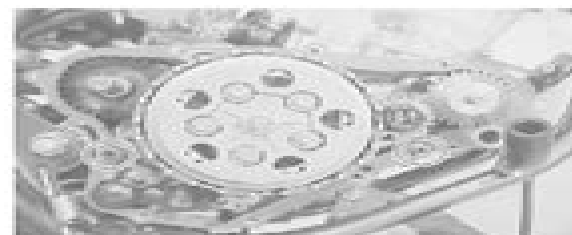
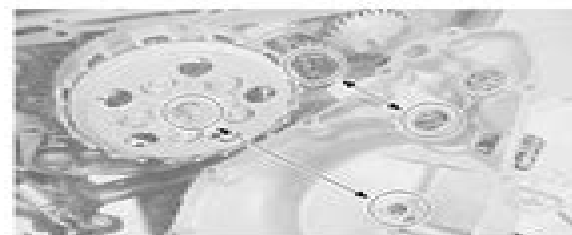


- Replace the gasket with a new one.
- Install the dowel pins.



- Align the clutch release rack teeth with the pinion gear.
- Align the water pump impeller to the crankshaft end.
- Install the clutch cover.



- Tighten the bolts diagonally.
- Reassemble the rear brake pedal. (☞ 15-14)
- Install the clutch release arm ①.
- Install the kick starter lever ②.
- Pour transmission oil. (☞ 2-7)
- Pour engine coolant. (☞ 2-8)
- Inspect the clutch cable play. (☞ 2-9)



CLUTCH SLEEVE HUB REMOVAL

- Remove the pressure plate and clutch plates. (☞ 7-3)
- Flatten the lock washer ①.



- Hold the clutch sleeve hub with the special tool and loosen the nut.

MOORE 09920-53740: Clutch sleeve hub holder

- Remove the clutch sleeve hub ②.



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