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Lower Unit Removal and Installation

CDN020011200004

Removal

▲ WARNING

Failure to take proper precautions when removing or installing the lower unit can result in severe personal injury.

Always disconnect the battery cable, before removing lower unit.

- 1) Shift to "Neutral" position. Remove bolt and trim tab (1).



ENJ02140000-01

- 2) Remove seven bolts (2) and separate gearcase (3) from driveshaft housing.

NOTE

Before gearcase is removed completely, disconnect speedometer pick up tube (4) from gearcase.



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Installation

- 1) Apply clutch rod splines with Water Resistant Grease, then install clutch rod (1) by aligning clutch rod splines with splines in clutch shaft.

Ⓐ: Grease 99000-25350 (SUZUKI) Water Resistant Grease EP2 (250 g)



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- 2) Ensure that shift rod (2) is at "Neutral" position.

NOTE

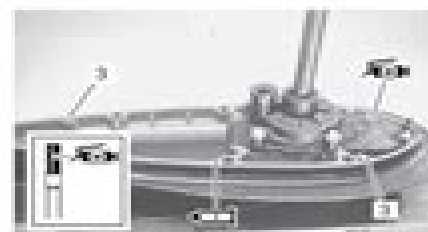
Before installing lower unit, bring shift to Neutral position by turning shift rod right or left.



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- 3) Insert two dowel pins (3).
- 4) Apply water resistant grease to driveshaft and shift rod splines.
- 5) Apply a light coating of Suzuki silicone seal to mating surfaces of gearcase and driveshaft housing.

Ⓐ: Sealant 93691-80030 (SUZUKI) Silicone Seal (100 g)



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Suzuki Df140a Outboard Service Manual

Robert R. Redfield



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