

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:	
DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
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Displacement:	
DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)

Spark Plug:	
NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type	Breakerless
Carburetor:	

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)
Crankcase	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)

Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Df2outboard Service Manual

Penton Staff



Suzuki Df2outboard Service Manual:

Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco, 2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books

*Suzuki Outboard Motor, DT2 ,1976** **Suzuki Outboard Motor, DT7.5-9 ,1976** Suzuki Outboard Motor, DT9.9 ,1977 *Suzuki Outboard Motor DT 50/60/65 ,1987* **Suzuki Outboard Motor, DT50E ,1977** *Suzuki Outboard Motor, DT14-16 ,1977* Suzuki Suzuki, Motor Co. Ltd,1977 **Suzuki Outboard Motor ,1980** Suzuki Outboard Motor ,1987 Suzuki DT25 Service Manual Suzuki Motor Co,1976 *SELOC Suzuki Outboards Seloc,2000*

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V4 and V6 2 stroke models including fuel injected units and Jet Drives Nearly 1000 illustrations Suzuki Outboard Motor, DT20-20E [and] DT25-25E, 1977 Suzuki Outboards, 1999 *Seloc Suzuki Outboards 1996-07 Repair Manual*, 2008 Step by step illustrated keyed procedures guide you through every conceivable job possible including all adjustments necessary Perfect for do it yourselfers professional mechanics or students Publisher s description SELOC Suzuki Outboards, 2005 SELOC Marine tune up and repair manuals provide the most comprehensive authoritative information available for outboard inboard and stern drive engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Selocs editors authors in our on site facility Every manual features Easy to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections Accurate specifications and wiring diagrams Covers all 2 225 Hp 1 to 4 cylinder in line 4 V4 and V6 2 stroke models including fuel injected units and Jet Drives Nearly 1000 illustrations **Suzuki DF200E Owner's Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha, 1995 Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu), Suzuki 2-225 HP OB & Jt D85-91 Penton Staff, 2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971

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