

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500
Bore:	
DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)
Stroke	72 mm (2.83 in.)
Number of Cylinders	2
Displacement:	
DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)
Spark Plug:	
NGK	B8HS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)
Ignition Type	Breakerless
Carburetor:	
Make	Mikuni
Model	B40-32
Fuel/Oil Ratio	50:1†
*1984 DT50 models use NGK B8HS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).	
†1984 DT60 and 1983 and 1984 DT60 models are equipped with oil injection.	

SIZES—CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)

TIGHTENING TORQUES

Cylinder Head:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)
Crankcase	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
Marked "7" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Dt50 1982 Service Manual

Jeremy Churchill



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Newsletter, 1986 *Books on Japan in Western Languages Recently Acquired by the National Diet Library* Kokuritsu Kokkai Toshokan, 1990 **The British National Bibliography** Arthur James Wells, 1979 **Whitaker's Books in Print**, 1998 *Suzuki DT 3.5 Service Manual*, 1979 **Suzuki** Suzuki, Motor Co. Ltd, 1977 *Suzuki: Service Manual* Suzuki Motor Corporation (Hamamatsu), *Suzuki Gsf600 and 1200 Bandit Fours* Matthew Coombs, Phil Mather, 2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work

Suzuki Service Manual, 1973 *Suzuki GSX-R600 and 750 Service and Repair Manual* Matthew Coombs, 2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 *Suzuki DL650 V-Strom 2004-2011* Editors of Haynes Manuals, 2015-08-15 Suzuki DL650 V Strom 2004 2011 Service and Repair Manual 1996 2013 M273 Suzuki DL650 V Strom manual Includes Color Wiring Diagrams This service manual provides specific detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the Suzuki DL650 V Strom Series motorcycle Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of your tool box TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS *Clymer Suzuki DR250-350, 1990-1994* Penton Staff, 1994-03-01 With the help of the Clymer Suzuki DR250 350 1990 1994 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Suzuki GT, ZR & TS50** Jeremy Churchill, 1984 *Suzuki Outboard Motor*, 1987 **Suzuki Model TS250R (motorcycle) Service Manual** Suzuki Motor Co. Ltd, 1976 **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 **Suzuki LT125 (motorcycle) Service Manual** Suzuki Motor Co. Ltd, 1982 *Suzuki U70 Service Manual* Suzuki

Jidōsha Kōgyō Kabushiki Kaisha,1967 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service
Section,1971 **Suzuki GSX-R and Katana GSX-F** John Haynes,1998-01-01 HY SUZ GSX R750 85 96

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