

# SUZUKI DT50, DT60 AND DT65

## (Prior to 1985)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

#### TUNE-UP

Hg/rpm:	
DT50 .....	50/4500-5500
DT60 .....	60/4500-5500
DT65 .....	65/4500-5500

Bore:	
DT50 (Prior to 1984) .....	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65 .....	84 mm (3.31 in.)

Stroke .....	72 mm (2.83 in.)
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Number of Cylinders .....	2
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Displacement:	
DT50 (Prior to 1984) .....	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65 .....	798 cc (48.69 cu. in.)

Spark Plug:	
NGK .....	B8HS*
Electrode Gap .....	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type .....	Breakerless
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Carburetor:	
Make .....	Mikuni
Model .....	B40-32

Fuel:Oil Ratio .....	50:1†
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\*1984 DT50 models use NGK B8HS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT60 and 1983 and 1984 DT60 models are equipped with oil injection.

#### SIZES - CLEARANCES

Piston Ring End Gap .....	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter .....	19.985-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984) .....	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65 .....	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal .....	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shake .....	5.0 mm (0.20 in.)
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#### TIGHTENING TORQUES

Cylinder Head:	
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
10 mm .....	40-60 N·m† (29-44 ft.-lbs.)
Crankcase .....	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover .....	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut .....	200-210 N·m (145-152 ft.-lbs.)
Gearcase Pinion Nut .....	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut .....	50-60 N·m (36-44 ft.-lbs.)

Standard Screws:	
Unmarked or Marked "4"	
5 mm .....	2-4 N·m (2-3 ft.-lbs.)
6 mm .....	4-7 N·m (3-5 ft.-lbs.)
8 mm .....	10-16 N·m (7-12 ft.-lbs.)
10 mm .....	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel	
5 mm .....	2-4 N·m (2-3 ft.-lbs.)
6 mm .....	6-10 N·m (5-7 ft.-lbs.)
8 mm .....	15-20 N·m (11-15 ft.-lbs.)
10 mm .....	34-41 N·m (25-30 ft.-lbs.)

Marked "7" or SAE Grade 5	
5 mm .....	3-6 N·m (2-5 ft.-lbs.)
6 mm .....	8-12 N·m (6-9 ft.-lbs.)
8 mm .....	18-28 N·m (13-20 ft.-lbs.)
10 mm .....	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT60 (1984) and DT60 models.

# Suzuki Dt 50 Outboard Service Manual

**S Baum**



## **Suzuki Dt 50 Outboard Service Manual:**

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*Books in Print Supplement* ,2002     **Boating** ,1978-07     *Whitaker's Books in Print* ,1998     **Suzuki Outboard Motor, DT50E** ,1977     **Suzuki Outboard Repair and Maintenance Manual** Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books     **Suzuki DT 3.5 Service Manual** ,1979     *The Waterways Journal* ,1983-04     *Suzuki Outboard Motor, DT2* ,1976\*     *Suzuki Suzuki, Motor Co. Ltd*,1977     **Suzuki Outboard Motor, DT9.9** ,1977     *Suzuki Outboard Motor, DT7.5-9* ,1976     **Suzuki Outboard Motor, DT14-16** ,1977     **Suzuki Outboard Motor** ,1987     *Suzuki DT25 Service Manual* Suzuki Motor Co,1976     **Suzuki 2-140 HP OB 77-1984** Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140     *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1973     **Suzuki Service Manual** ,1973

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