

EC230B

Monobloc- / 2-piece boom



- Engine Power: 158 kW (216 hp)
- Operating Weight: 23,200 kg
- Boom: 800 x 1,200
- Direct Injection, turbocharged water-cooled engine
- Three-circuit multistage priority hydraulic system
- COE = Capacity Optimized System – at three gears for the digging movements
- Mode Selector and electronically controlled pump regulation (ESC = Speed Sensing Control)
- Comfort cab
 - computerized control and warning system
 - ergonomic environment
 - air conditioner
 - heated air
- Long undercarriage for high stability
- High crawler speed 5.7 km/h
- Heavy-duty equipment with spherical bearings
- Digging and breakout forces for tough conditions
- Highest flexibility for work equipment/hydraulics

ENGINE



The engine is a turbocharged, 4-stroke diesel engine with water cooling and direct injection.

Model	D6B		
Net output at 1500 (ISO) / (SAE) rpm	158 (216)	158 (216)	158 (216)
No. of cylinders	4	4	4
Displacement, total	7	6.46	6.46
Bore	100	100	100
Stroke	120	120	120

* For reference

UNDERCARRIAGE



Heavy-duty/low designed body with solid steel ring support, 3 rubber suspended rollers and front idlers.

Track chain size	150
No. of track shoes	2 x 50
Track width	600
Idlers	3 (1 suspended)
No. of bottom rollers	2 x 9
No. of top rollers	2 x 2
At start only	2 x 1

ELECTRIC SYSTEM



Main processor for monitoring of engine, hydraulic system, high capacity and well protected warning system. Protected circuit board based alarm control with clearly arranged fuses and relays. Control prepared for connection optional equipment. Battery disconnecter standard.

Voltage	24
A.C. generator	2400
Battery	4 x 12
Battery capacity	150
Alternator rating	1500

CAB



Operator's cab with a supporting frame structure. Large panels for all round good visibility. The upper front pane can be pushed up in the ceiling, and the lower one can be removed. Folding window in the cab door.

Heater and defroster: Pressurized and filtered oil. 4 inputs for precise efficient heating and defrosting through 14 outlets. Prepared for Air Conditioning.

Operator's seat: Adjustable suspension operator's seat with heating cycle, heated and individually adjustable armrest and hand controls.

Acoustics: Improved according to ISO 9001/9002.

DRIVE TRAIN



Each track is powered by an axial piston hydraulic motor. The track rollers are of multi-link type and are spring loaded and hydraulically released. Motor, brakes and planetary gears are fully enclosed in the crawler frame.

Max. tractive force	80	80	1000
Max. travel speed	5.7	5.2	5.7
Gradability, continuously	1	1	100

* For

Crawler motor (ISO 9001)

Average value L_{10} (rated power level) 8000 100

Operator's pressure (ISO 9001)

with the door closed L_{10} (rated pressure level) 8000 10

SERVICE REFILL CAPACITIES



Fuel tank	1	240
Fuel supply capacity	1	40
Hydraulic system, total	1	400
Water engine	1	50
Cooling system (incl. glycol)	1	50
Steering oil	1	10

SLEWING SYSTEM



The superstructure is slewed by an axial piston motor through a series released steel track, into the two-way steel gear giving torque to the steel both side of the steel ring. The entire steel ring runs in a dust protected oil bath.

Steel, steel to steel	1	0.2
10° turn	1	0.2
180° turn	1	0.2
Steel speed	1	0.2

* Supply loaded and extended equipment

Volvo 230 Service Manual

Richard J. Rivele



Volvo 230 Service Manual:

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